


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CRP102-00	Extended Linear Carriage with ABEC 7 Bearings	2
2	CRP122-02	Strip Brush	2
3	CRP122-01	Brush Plate	2
4	FW-375-090	3/8" Flat Washer	8
5	HC-ZP-0375-16-0_75	3/8-16 x 0.75" Hex Cap Screw	8
6	CB-ZP-0313-18-1_50	5/16-18 x 1.5" Carriage Screw	8
7	HNJ-ZP-0313-18	5/16-18 Hex Jam Nut, zinc	8
8	TS-M8-16	T Stud, M8 x 16mm	2
9	HNF-M8	Hex Nut Flange, M8	2
10	CRP121-00-3060-01	Gantry Riser 5" for 3060	1
11	HC-ZP-0250-20-0_375	Hex Cap Screw 1/4-20 x 3/8"	4

B	REPLACED 93548A587 5_16-18 1.5CB WITH CB-ZP-0313-18-1_50; REPLACED 2 QTY. OF ITEM 7 WITH ITEM 9; REPLACED 21251 5-16-.5 WITH TS-M8-16; MODIFIED PART # CRP102-00.	12-05-10	
A	INITIAL RELEASE	12-02-28	
REV.	DESCRIPTION	DATE	APPROVED

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	<div>CNC ROUTER PARTS</div> <div>TITLE: Gantry Riser Assembly 3060</div> <div><div>SIZE B</div><div>DWG. NO. CRP120-00</div><div>REV B</div></div> <div><div>SCALE: 1:4</div><div>WEIGHT:</div><div>SHEET 1 OF 1</div></div>	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .05 ANGULAR: MACH ±.05 BEND ±.05 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.001	DRAWN	PE		12/02/28
			CHECKED	BED		
			ENG APPR.			
			MFG APPR.			
		INTERPRET GEOMETRIC TOLERANCING PER: ANSI	Q.A.			
		MATERIAL	COMMENTS:			
		FINISH				
NEXT ASSY	USED ON					
APPLICATION		DO NOT SCALE DRAWING				

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