


ITEM NO.	PART NUMBER	DESCRIPTION	Exploded View/QTY.
1	CRP110-00-4896	X AXIS ASSEMBLY	1
2	CRP120-00	Gantry Riser Assembly 3060	2
3	CRP140-00	Z AXIS ASSEMBLY	1
4	CRP130-00-48	12.2 - 48" GANTRY	1
5	CRP201-00-FAST-02	Rack and Pinion Drive, Nema 23 Fastener Kit 12mm	3

B	MODIFIED PART # 1018-2_5-60, 1018-2_5-108 & CRP102-00.	12-06-12	
A	INITIAL RELEASE	12-02-28	
REV.	DESCRIPTION	DATE	APPROVED

UNLESS OTHERWISE SPECIFIED:		NAME	DATE
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .05 ANGULAR: MACH ± .05 BEND ± .05 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .001	DRAWN	PE	12/02/28
	CHECKED	BED	
	ENG APPR.		
	MFG APPR.		
INTERPRET GEOMETRIC TOLERANCING PER: ANSI		Q.A.	
MATERIAL		COMMENTS:	
NEXT ASSY	USED ON	FINISH	
APPLICATION		DO NOT SCALE DRAWING	

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**CNC ROUTER PARTS**

TITLE:  
4' x 8' Extrusion Machine Kit  
Nema 23

SIZE B	DWG. NO. CRP4896-00	REV B
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SCALE: 1:12 WEIGHT: SHEET 1 OF 1