



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1545S-108	1545 Extrusion, 108"	2
2	1530S-54	1530 Extrusion, 54"	9
3	1018-2_5-108	Cold Rolled Steel 2.5" x 108"	2
4	HNF-M8	Hex Nut Flange, M8	172
5	TS-M8-16	T Stud, M8 x 16mm	172
6	CRP112-01	Bumper bracket	4
7	9540K62	1-1/16" 70 Shore Bumper	8
8	92196A274	10-32 x 1" SS SHCS	8
9	MSC87921326	10-32 hex nut	8
10	91090A103	10-32 Flat Washer	8
11	HC-ZP-0313-18-1_00	5/16-18 1" Hex Cap Screw	8
12	MG-100	1/2" Gear Rack, 20 pitch 20 degree PA x 100"	2
13	CRP202-01	Rack Clamps	14
14	TS-M8-23	T Stud, M8 x 23mm	28
15	HNJ-M8	Metric Zinc-Plated Class 4 Steel Thin Hex Nut M8 Size, 1.25mm Pitch, 13mm Width, 4mm Height	28
16	TS 653169-MOD	T slots 90 degree bracket, 4 hole, modified	4
17	4303	4 Hole Inside Corner Bracket	32

B	REPLACED HNJ-ZP-0313-18 WITH HNF-M8; REPLACED CB-ZP-0313-18-0.62 WITH TS-M8-16; REPLACED CB-ZP-0313-18-0.87 WITH TS-M8-23; REPLACED CRP202-01 WITH CRP200-01; MODIFIED PART # 1018-2_5-108.	12-05-10	
A	INITIAL RELEASE	12-02-28	
REV.	DESCRIPTION	DATE	APPROVED
	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ± INTERPRET GEOMETRIC TOLERANCING PER: MATERIAL FINISH	NAME PE BED ENG APPR. MFG APPR. Q.A. COMMENTS:	DATE 12-02-28
NEXT ASSY	USED ON	CNC ROUTER PARTS	
APPLICATION		TITLE: <b>X AXIS ASSEMBLY</b>	
		SIZE <b>C</b>	DWG. NO. <b>CRP110-00-4896</b>
		SCALE: 1:8	WEIGHT: SHEET 1 OF 1
		REV <b>B</b>	

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