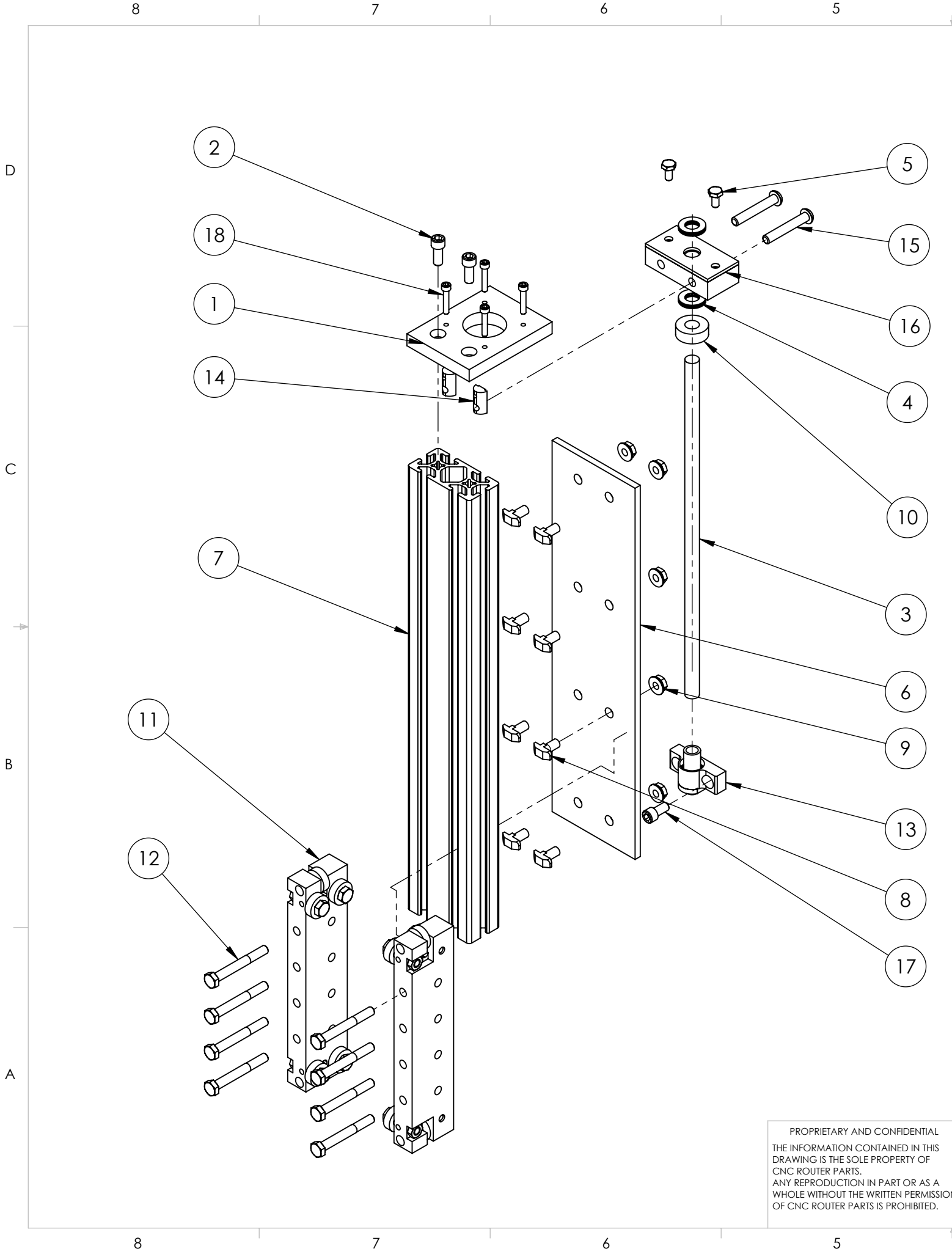




ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CRP106-01	Motor Mounting Plate	1
2	SK-0313-18-0_750	5/16-18 x 3/4" socket head cap screw	2
3	ACME-5-15	ACME 5 Start Screw 15"	1
4	5909K31 NTB	1/2" Needle Thrust Bearing and Washers	2
5	HC-ZP-0250-20-0_50	Hex Cap Screw 1/4-20 x 1/2"	2
6	1018-4_0-15_5	Cold Rolled Steel 4" x 15.5"	1
7	1530S-18_5	1530 Extrusion, 18.5"	1
8	TS-M8-16	T Stud, M8 x 16mm	8
9	HNF-M8	Hex Nut Flange, M8	8
10	6435K14	1/2" Shaft Collar	1
11	CRP102-00	Extended Linear Carriage with ABEC 7 Bearings	2
12	HC-ZP-0313-18-2_50	5/16-18 2.5" Hex Cap Screw	8
13	CRP161-00-02	ACME 5 START NUT ASSEMBLY	1
14	TNR-M8	T-Nut, Roll-in Ball, M8	2
15	BHCS-M8-50	M8 X 50mm button head stainless cap screw	2
16	CRP103-00	Bearing Block and Cover	1
17	SK-0313-18-0_625NEW	5/16-18 x 5/8" SHCS SS	2
18	SK-1032-0_750	10-32 x 3/4" socket head cap screw	4

B	REPLACED CB-ZP-0313-18-0_62 WITH TS-M8-16; REPLACED HNJ-ZP-0313-18 WITH HNF-M8; REPLACED 2 QTY. HNJ-ZP-0313-18 WITH ITEM 19; REPLACED CB-ZP-0313-18-2_00 WITH ITEM 20.			12-05-10						
A	INITIAL RELEASE			12-02-28						
REV.	DESCRIPTION			DATE		APPROVED				
UNLESS OTHERWISE SPECIFIED:										
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± .05 ANGULAR: MACH ±.05 BEND ±.05 TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.001		DRAWN	PE	12/02/28	CNC ROUTER PARTS TITLE: Z AXIS ASSEMBLY					
		CHECKED	BED							
		ENG APPR.								
		MFG APPR.								
		Q.A.								
INTERPRET GEOMETRIC TOLERANCING PER: ANSI		COMMENTS:			SIZE B		DWG. NO. CRP140-00		REV B	
MATERIAL										
FINISH										
DO NOT SCALE DRAWING					SCALE: 1:4		WEIGHT:		SHEET 1 OF 1	

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