



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CRP106-01	Motor Mounting Plate	1
2	SK-0313-18-0_750	5/16-18 x 3/4" socket head cap screw	2
3	ACME-5-15	ACME 5 Start Screw 15"	1
4	5909K31 NTB	1/2" Needle Thrust Bearing and Washers	2
5	HC-ZP-0250-20-0_50	Hex Cap Screw 1/4-20 x 1/2"	2
6	1018-4_0-15_5	Cold Rolled Steel 4" x 15.5"	1
7	1530S-18_5	1530 Extrusion, 18.5"	1
8	TS-M8-16	T Stud, M8 x 16mm	8
9	HNF-M8	Hex Nut Flange, M8	8
10	6435K14	1/2" Shaft Collar	1
11	CRP102-00	Extended Linear Carriage with ABEC 7 Bearings	2
12	HC-ZP-0313-18-2_50	5/16-18 2.5" Hex Cap Screw	8
13	CRP161-00-02	ACME 5 START NUT ASSEMBLY	1
14	TNR-M8	T-Nut, Roll-in Ball, M8	2
15	BHCS-M8-50	M8 X 50mm button head stainless cap screw	2
16	CRP103-00	Bearing Block and Cover	1
17	SK-0313-18-0_625NEW	5/16-18 x 5/8" SHCS SS	2
18	SK-1032-0_750	10-32 x 3/4" socket head cap screw	4

		UNLESS OTHERWISE SPECIFIED:				NAME		DATE		<div>CNC CNC ROUTER PARTS</div> <div>TITLE:<div>Z AXIS ASSEMBLY</div></div> <div><div>SIZE</div><div>DWG. NO.</div><div>REV</div><div>B</div><div>CRP140-00</div><div>B</div></div> <div><div>SCALE: 1:4</div><div>WEIGHT:</div><div>SHEET 1 OF 1</div></div>	
		DIMENSIONS ARE IN INCHES		DRAWN		PE		12/02/28			
		TOLERANCES:		CHECKED		BED					
		FRACTIONAL ± .05		ENG APPR.							
		ANGULAR: MACH ± .05 BEND ± .05		MFG APPR.							
		TWO PLACE DECIMAL ± .01		Q.A.							
		THREE PLACE DECIMAL ± .001		COMMENTS:							
		INTERPRET GEOMETRIC TOLERANCING PER: ANSI									
		MATERIAL									
		FINISH									
NEXT ASSY		USED ON									
APPLICATION				DO NOT SCALE DRAWING							

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