


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	1545S-60	1545 Extrusion, 60"	2
2	1530S-30	1530 Extrusion, 30"	5
3	1018-2_5-60	Cold Rolled Steel 2.5" x 60"	2
4	HNH-M8	Hex Nut Flange, M8	92
5	TS-M8-16	T Stud, M8 x 16mm	92
6	CRP112-01	Bumper bracket	4
7	9540K62	1-1/16" 70 Shore Bumper	8
8	92196A274	10-32 x 1" SS SHCS	8
9	MSC87921326	10-32 hex nut	8
10	91090A103	10-32 Flat Washer	8
11	MG-54	1/2" Gear Rack, 20 pitch 20 degree PA x 54"	2
12	CRP202-01	Rack Clamps	8
13	TS-M8-23	T Stud, M8 x 23mm	16
14	HNJ-M8	Metric Zinc-Plated Class 4 Steel Thin Hex Nut M8 Size, 1.25mm Pitch, 13mm Width, 4mm Height	16
15	4303	4 Hole Inside Corner Bracket	16
16	HC-ZP-0313-18-1_00	5/16-18 1" Hex Cap Screw	8
17	TS 653169-MOD	T slots 90 degree bracket, 4 hole, modified	4

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THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
<INSERT COMPANY NAME HERE>. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
<INSERT COMPANY NAME HERE> IS
PROHIBITED.

		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	 CNC ROUTER PARTS	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±			DRAWN	PE	12-02-28	TITLE: <div>CRP110-00-2448</div>
					CHECKED	BED		
					ENG APPR.			
					MFG APPR.			
					Q.A.			
		INTERPRET GEOMETRIC TOLERANCING PER:			COMMENTS:			
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING	SCALE: 1:6 WEIGHT: SHEET 1 OF 1					