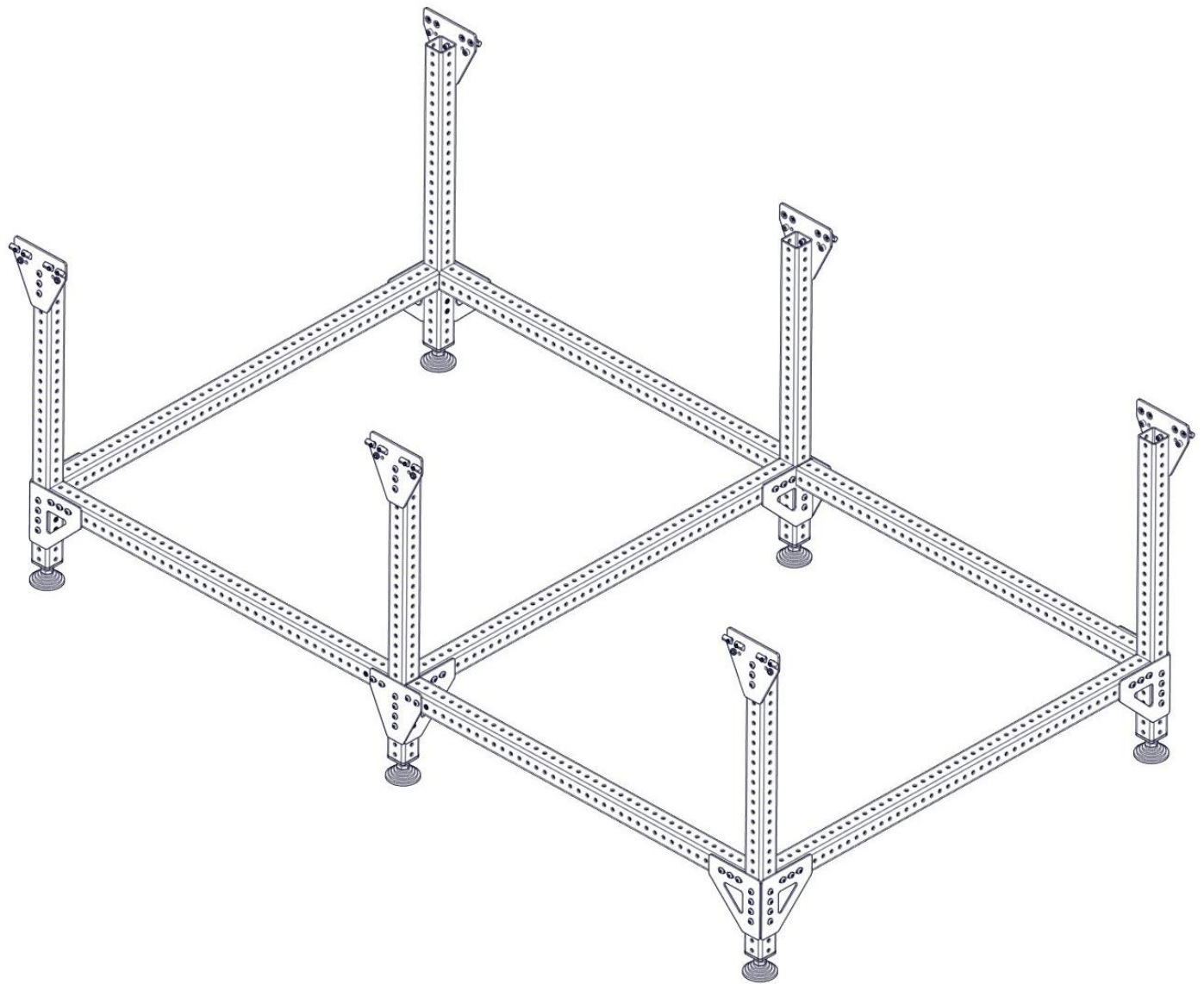


# CNC Router Parts

## PR04896 Leg Kit Assembly Instructions



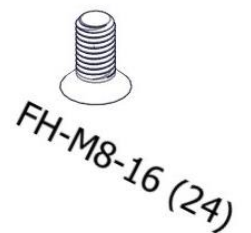
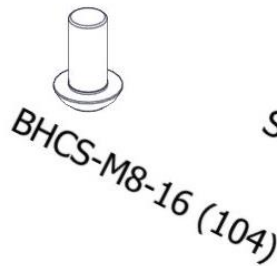
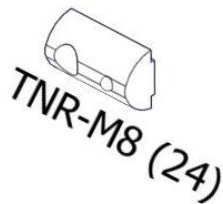
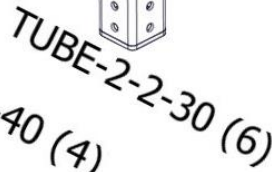
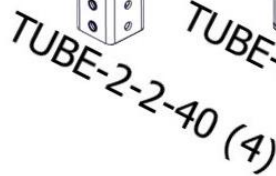
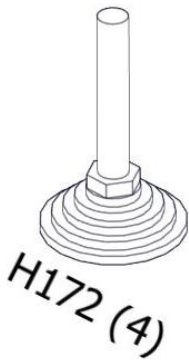
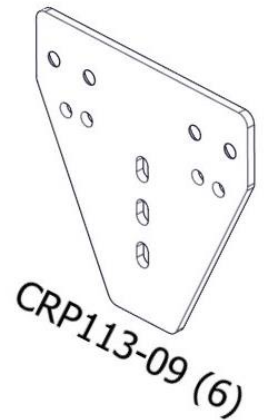
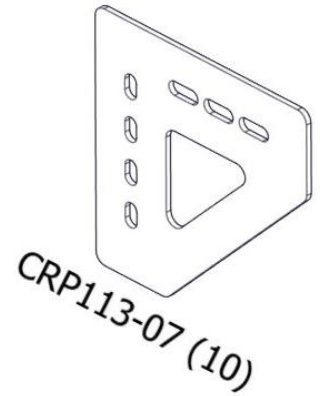
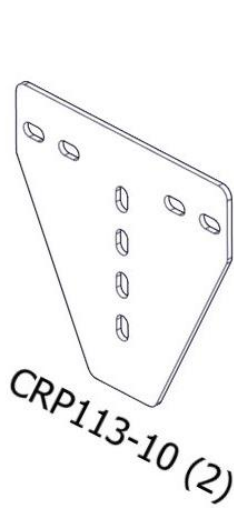
Leg Kit Assembly Instructions  
Version 2015Q3.1

Copyright©2015 CNC Router Parts LLC. All Rights Reserved.

# CNC Router Parts

## PR04896 Leg Kit Assembly Instructions

### Included Parts:

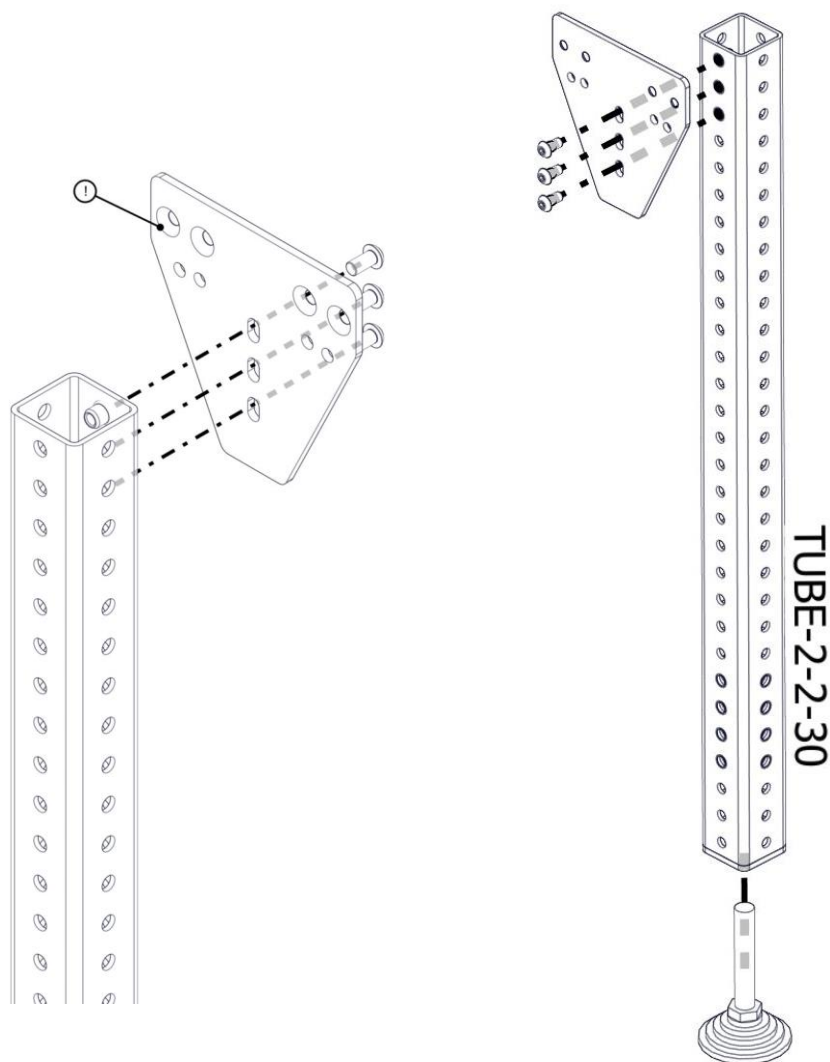


Leg Kit Assembly Instructions  
Version 2015Q3.1

Copyright©2015 CNC Router Parts LLC. All Rights Reserved.

# CNC Router Parts

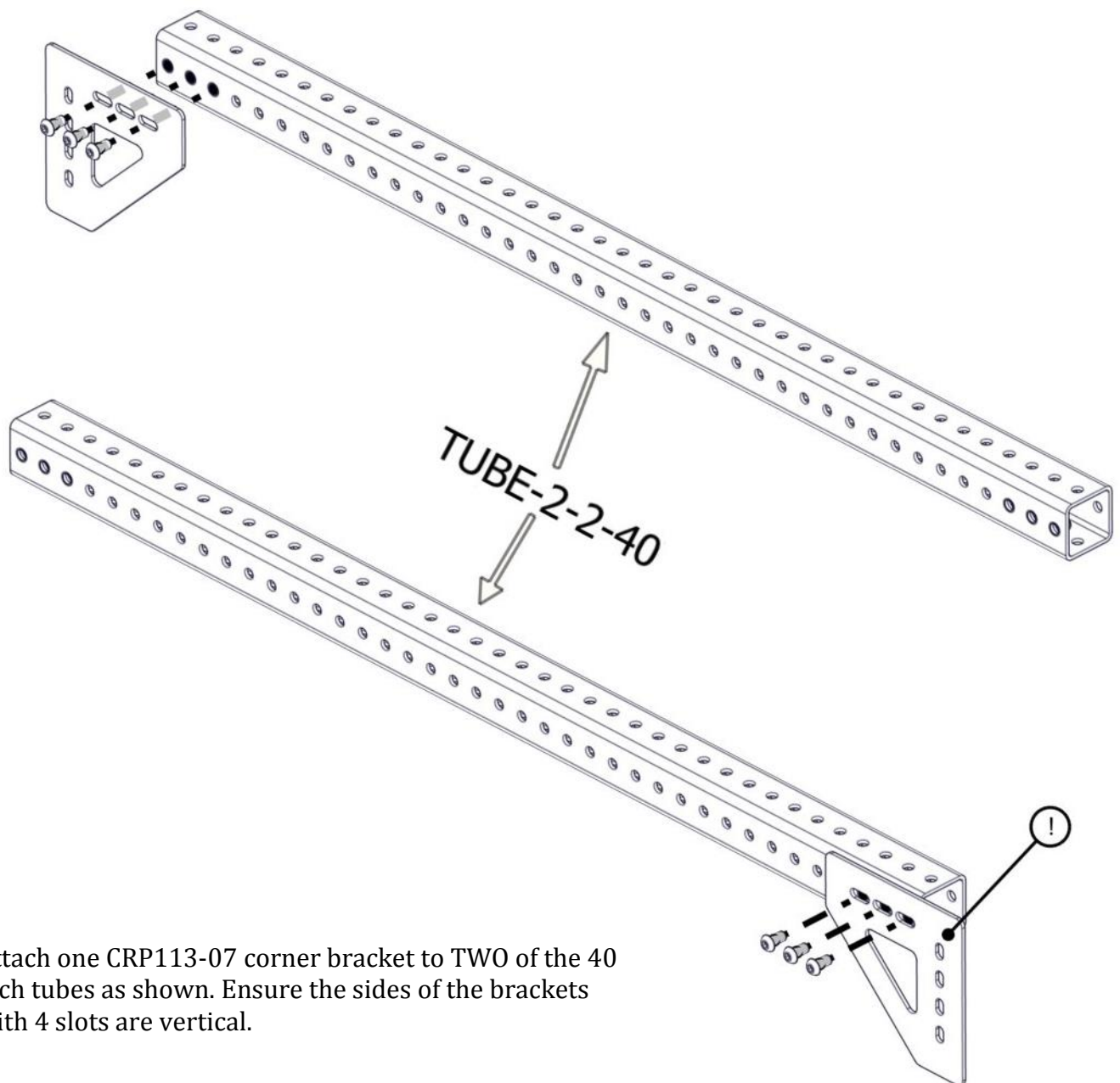
## PR04896 Leg Kit Assembly Instructions



Attach the CRP113-09 Machine Connection Bracket to the top of the 30" steel tubes as shown. Thread the M16 Leveling Feet into the bottom of the tube.

# CNC Router Parts

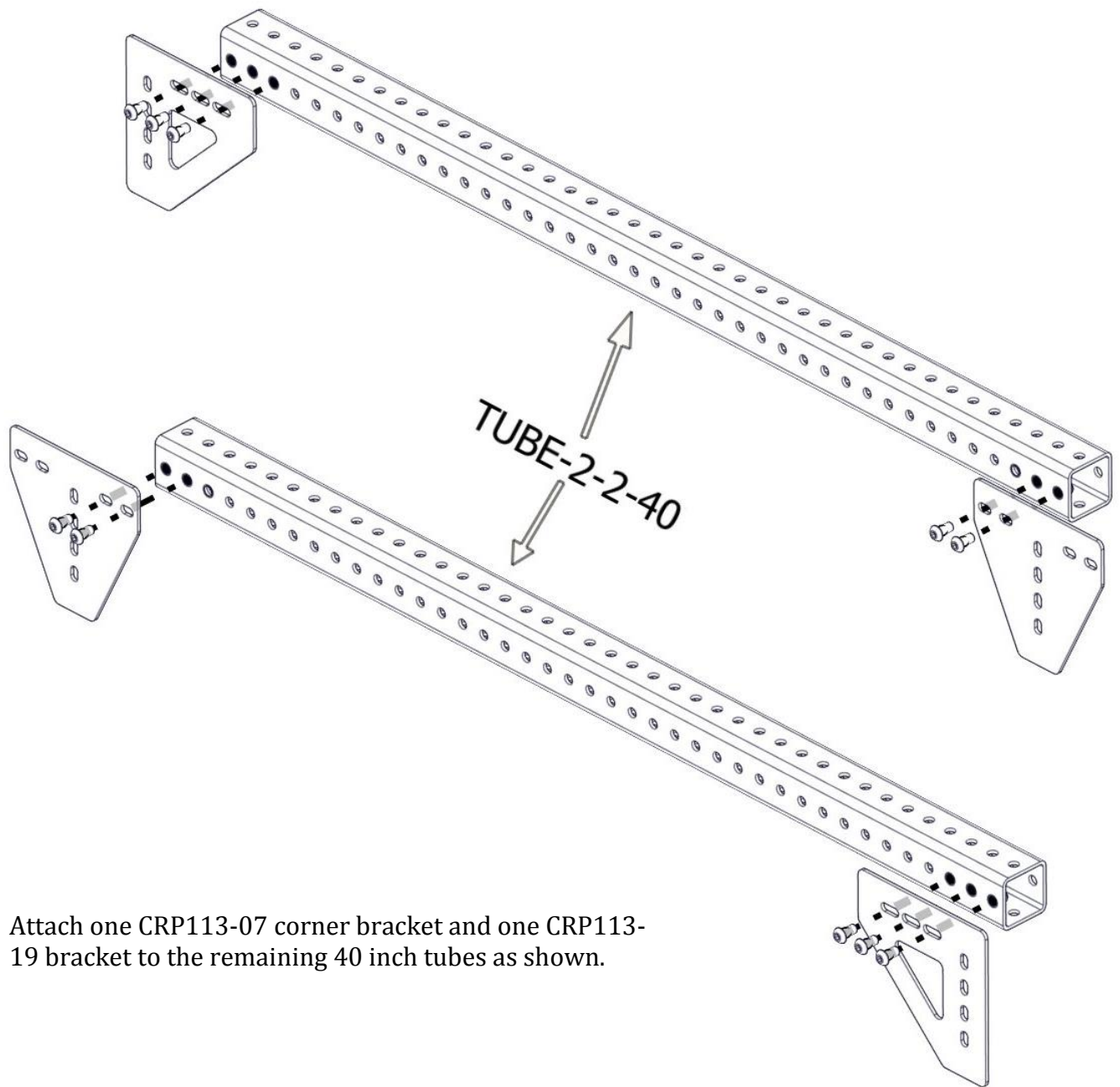
## PR04896 Leg Kit Assembly Instructions



Attach one CRP113-07 corner bracket to TWO of the 40 inch tubes as shown. Ensure the sides of the brackets with 4 slots are vertical.

# CNC Router Parts

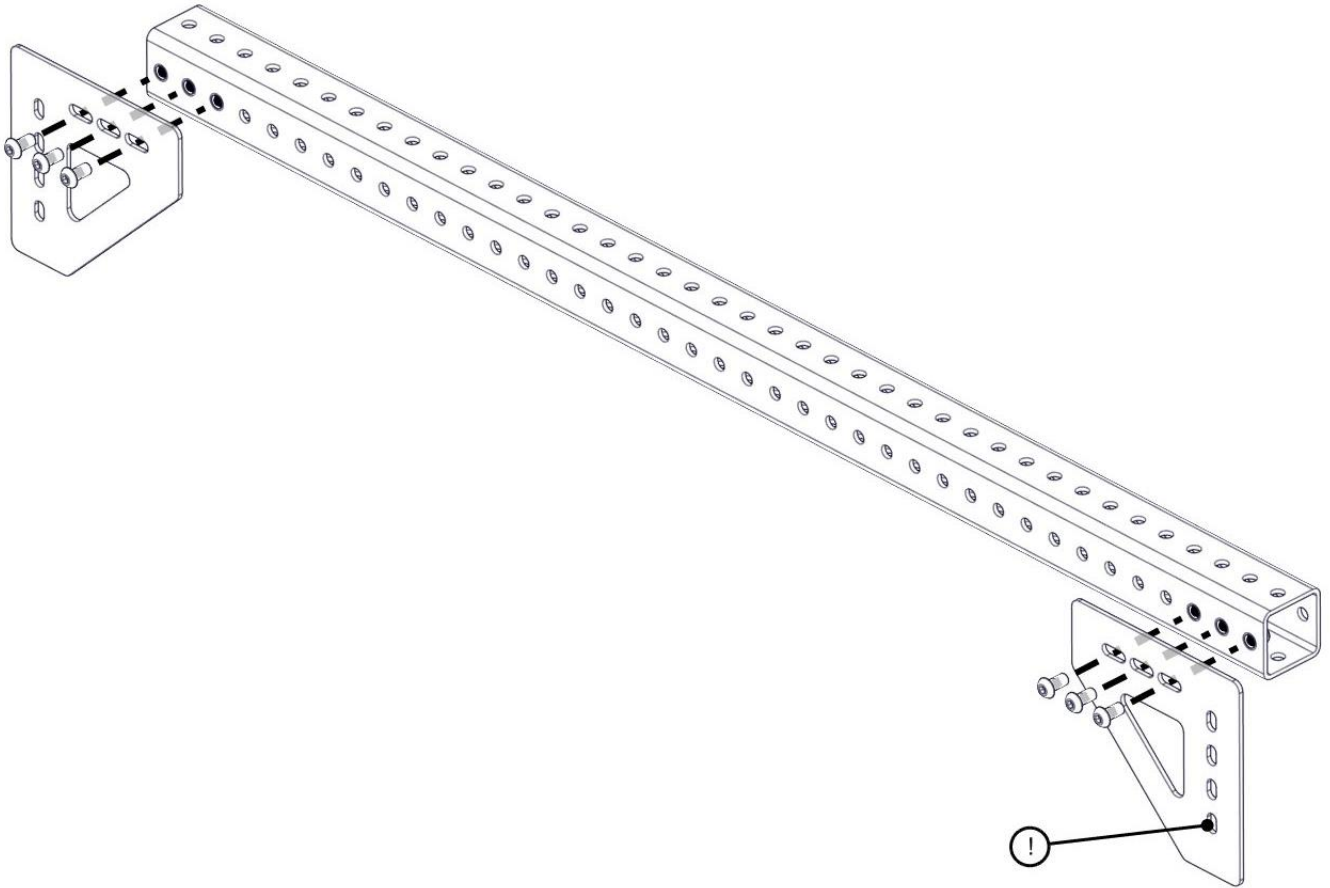
## PR04896 Leg Kit Assembly Instructions



Attach one CRP113-07 corner bracket and one CRP113-19 bracket to the remaining 40 inch tubes as shown.

# CNC Router Parts

## PR04896 Leg Kit Assembly Instructions

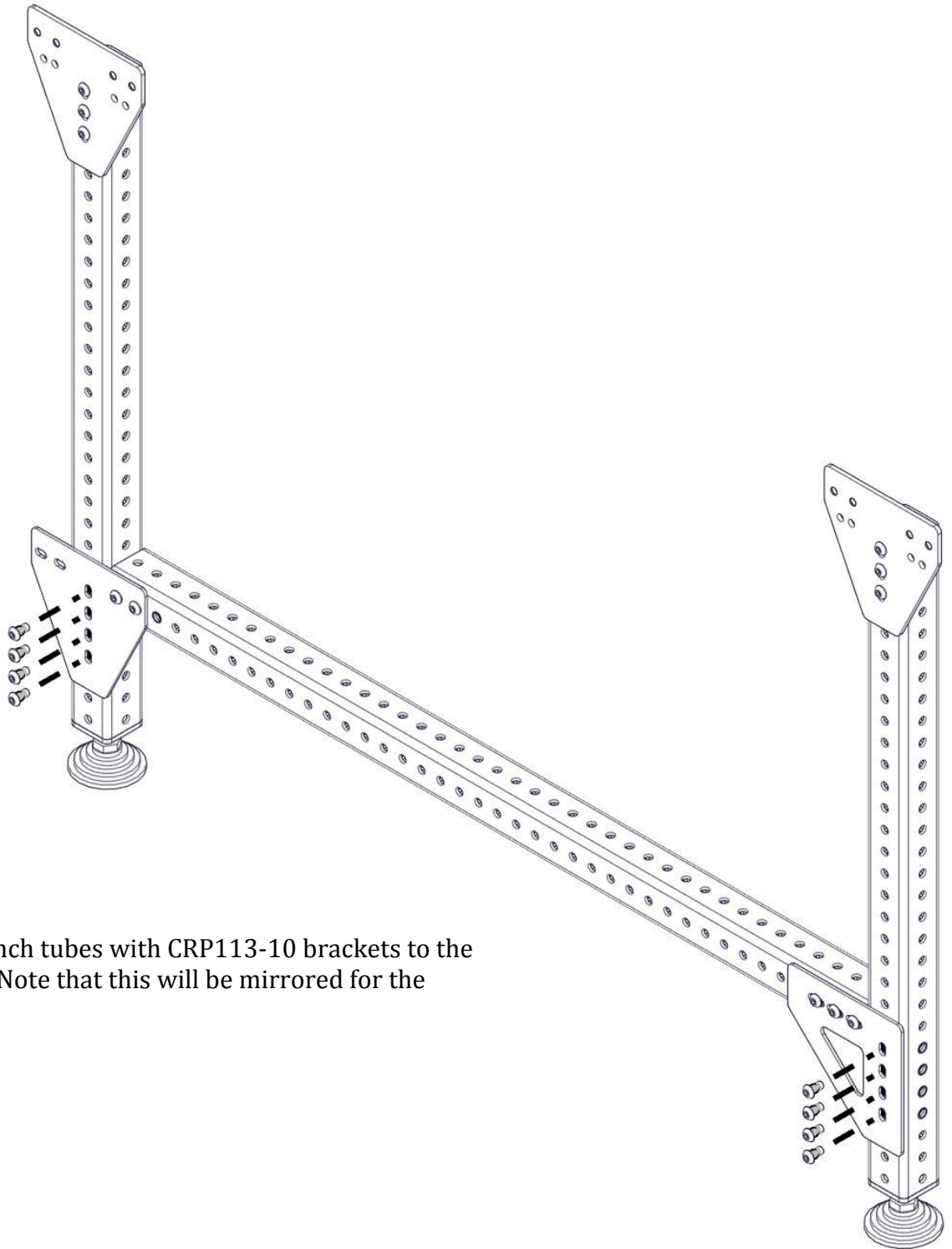


Loosely attach the CRP113-07 Corner Brackets to the remaining tubes.



# CNC Router Parts

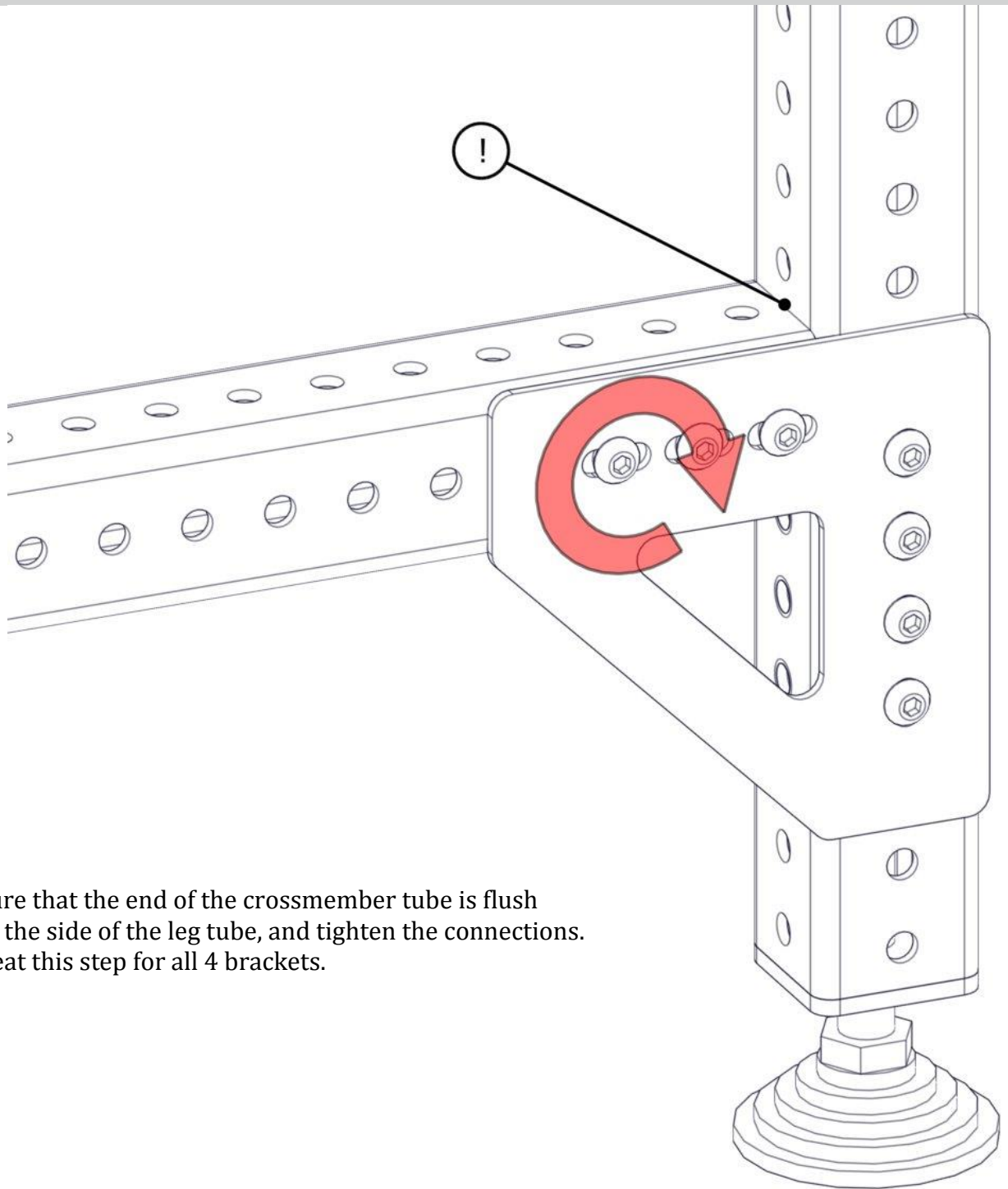
## PR04896 Leg Kit Assembly Instructions



Attach the 40 inch tubes with CRP113-10 brackets to the legs as shown. Note that this will be mirrored for the second set.

# CNC Router Parts

## PR04896 Leg Kit Assembly Instructions



Ensure that the end of the crossmember tube is flush with the side of the leg tube, and tighten the connections. Repeat this step for all 4 brackets.



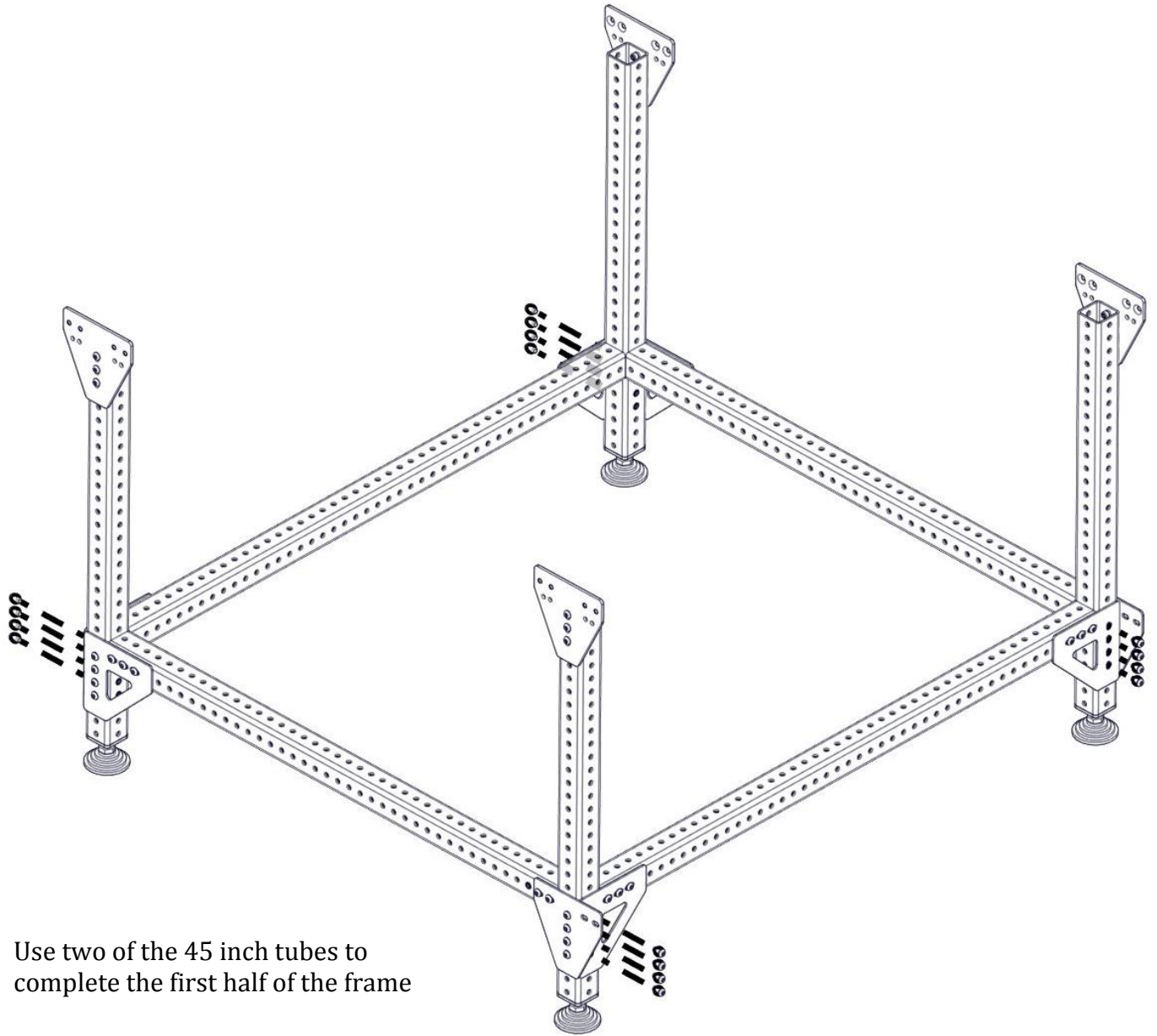
Leg Kit Assembly Instructions  
Version 2015Q3.1

Copyright©2015 CNC Router Parts LLC. All Rights Reserved.



# CNC Router Parts

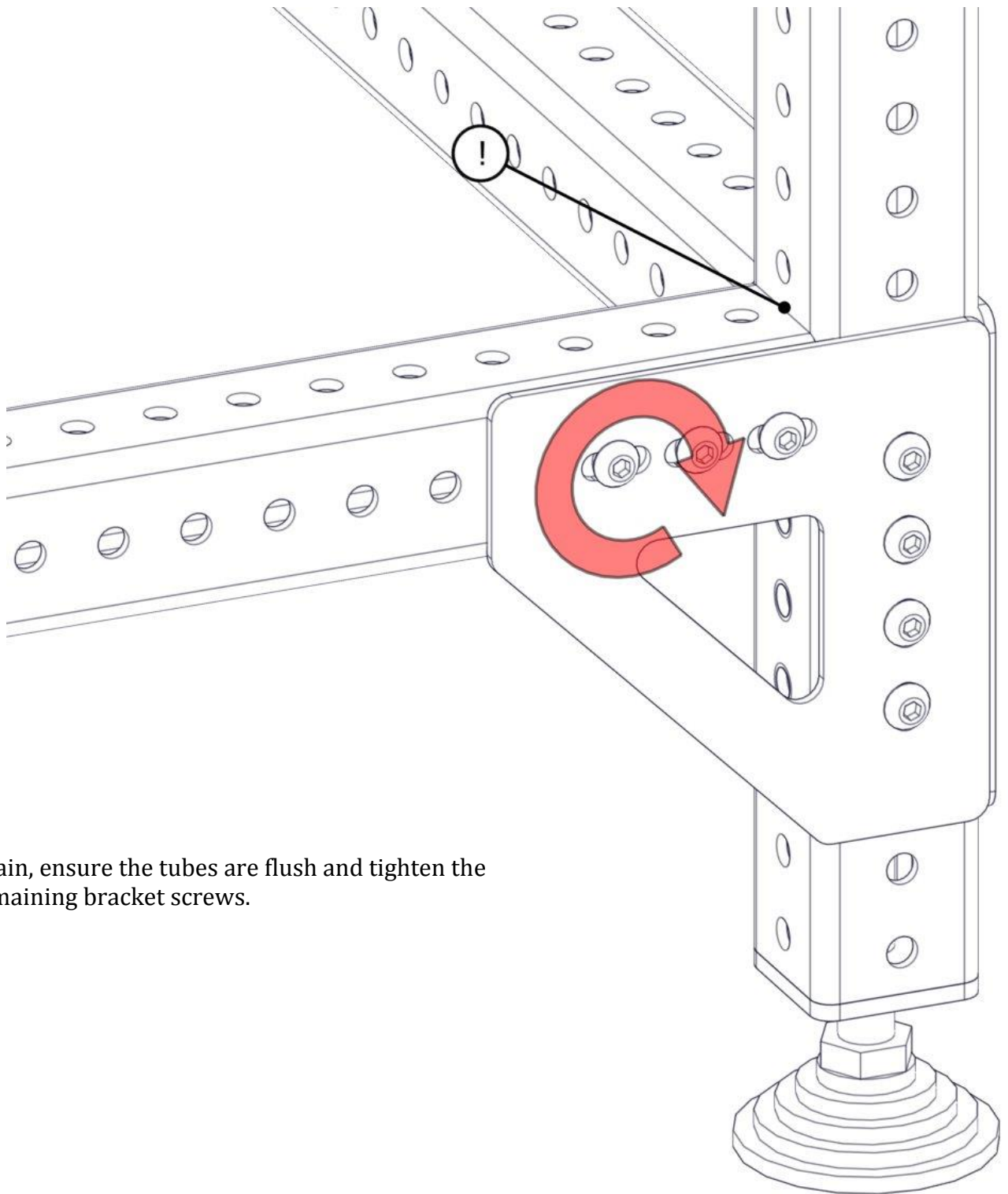
## PR04896 Leg Kit Assembly Instructions



Use two of the 45 inch tubes to complete the first half of the frame

# CNC Router Parts

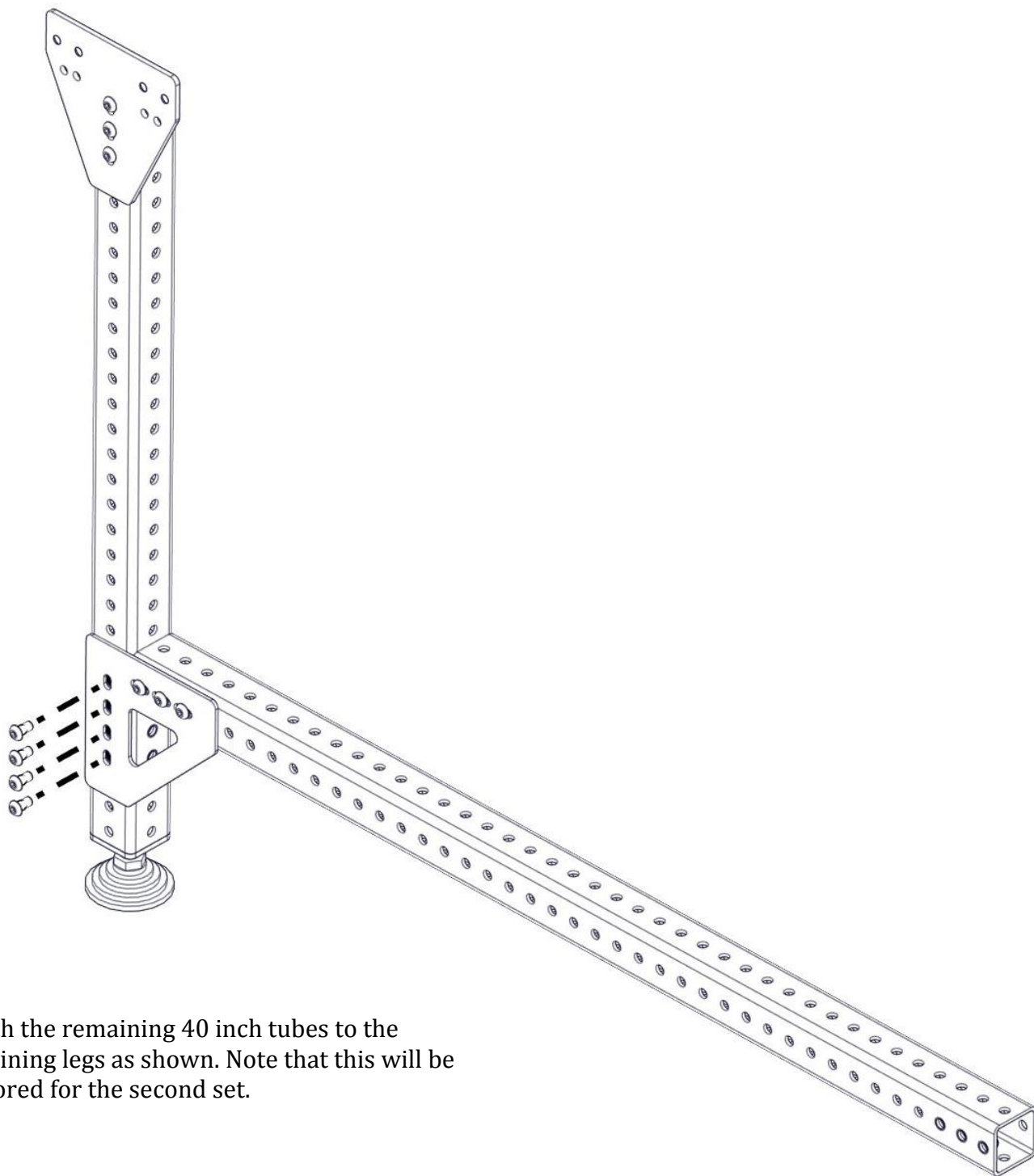
## PR04896 Leg Kit Assembly Instructions



Again, ensure the tubes are flush and tighten the remaining bracket screws.

# CNC Router Parts

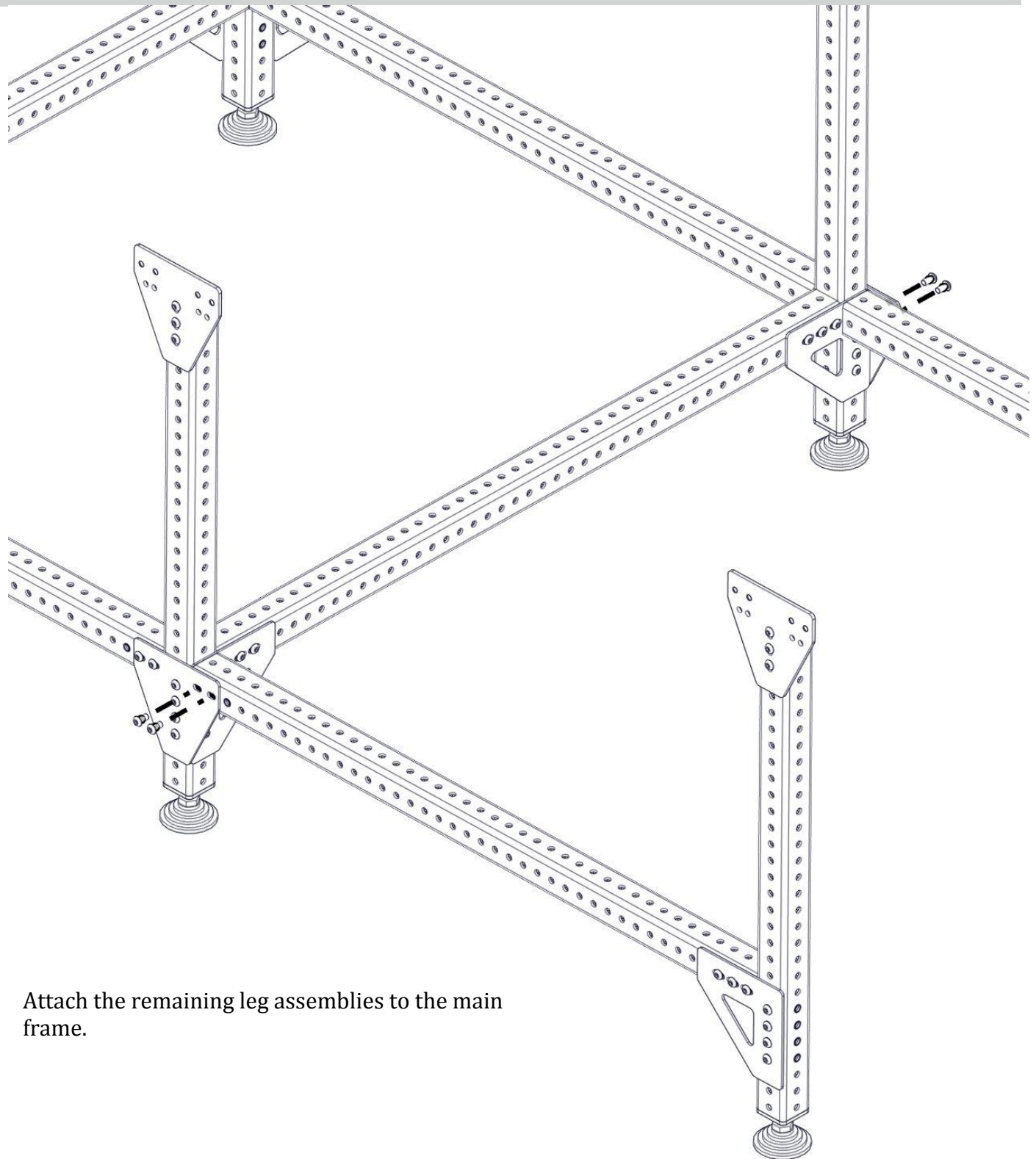
## PR04896 Leg Kit Assembly Instructions



Attach the remaining 40 inch tubes to the remaining legs as shown. Note that this will be mirrored for the second set.

# CNC Router Parts

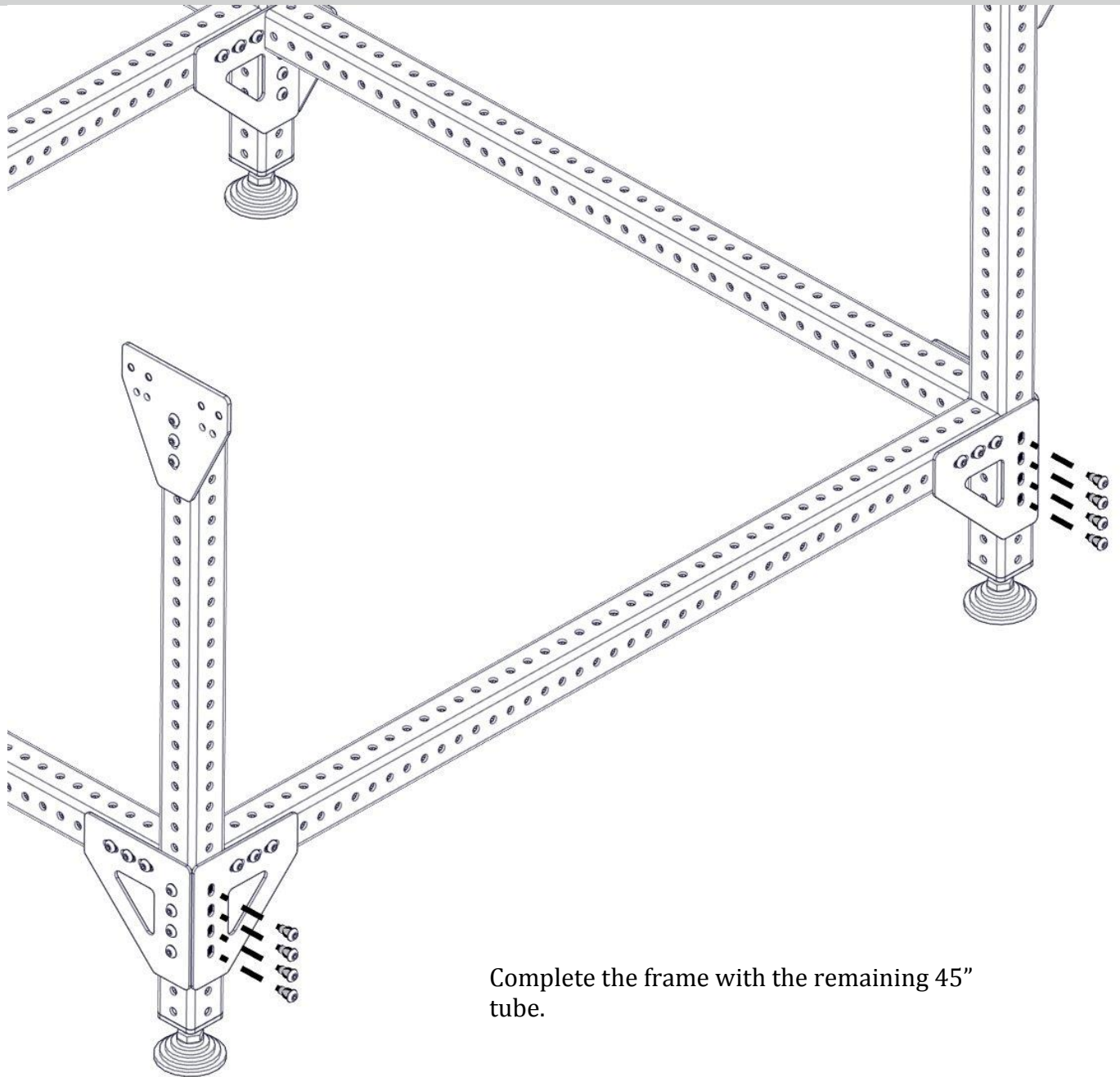
## PR04896 Leg Kit Assembly Instructions



Attach the remaining leg assemblies to the main frame.

# CNC Router Parts

## PR04896 Leg Kit Assembly Instructions

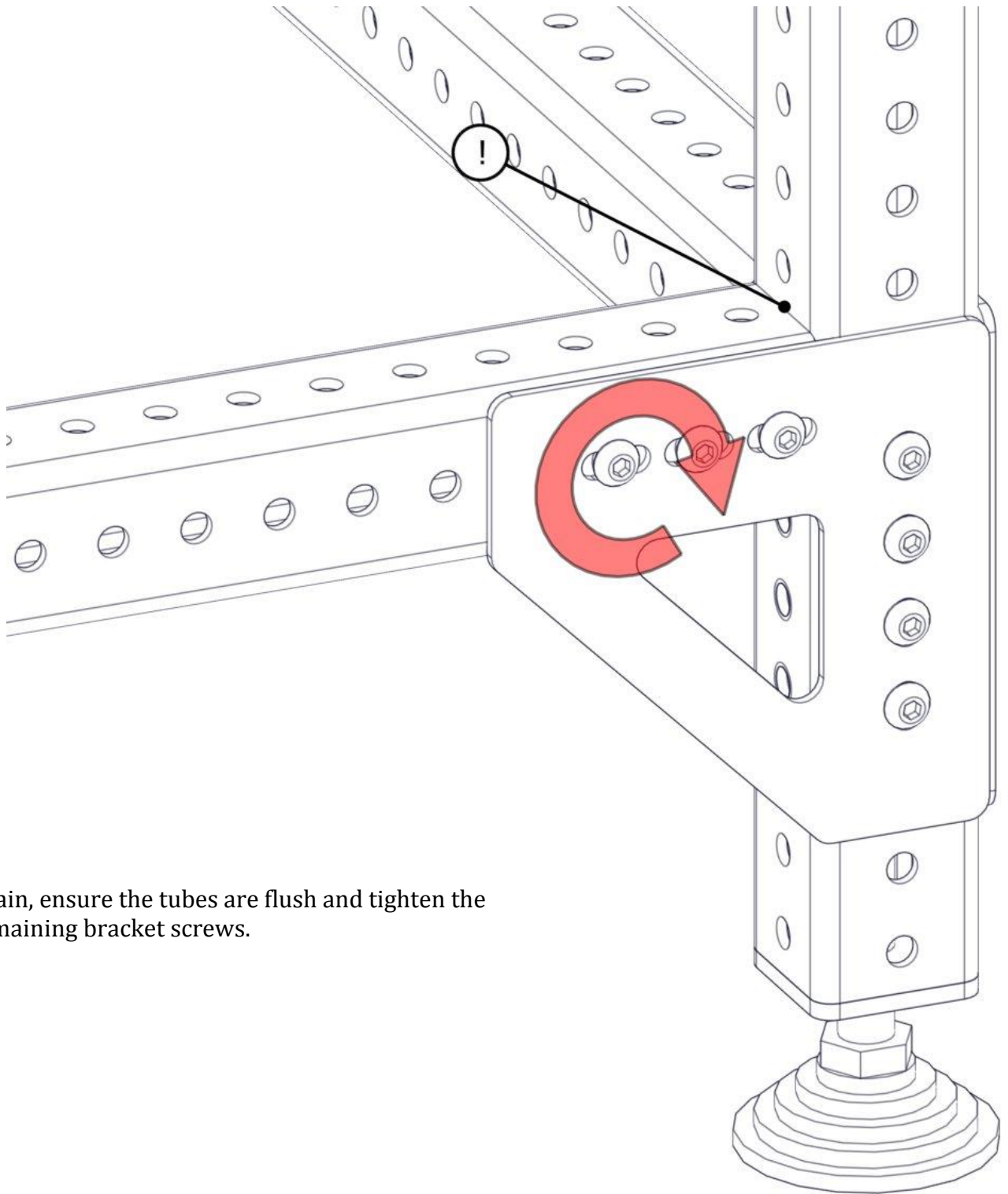


Complete the frame with the remaining 45" tube.



# CNC Router Parts

## PR04896 Leg Kit Assembly Instructions

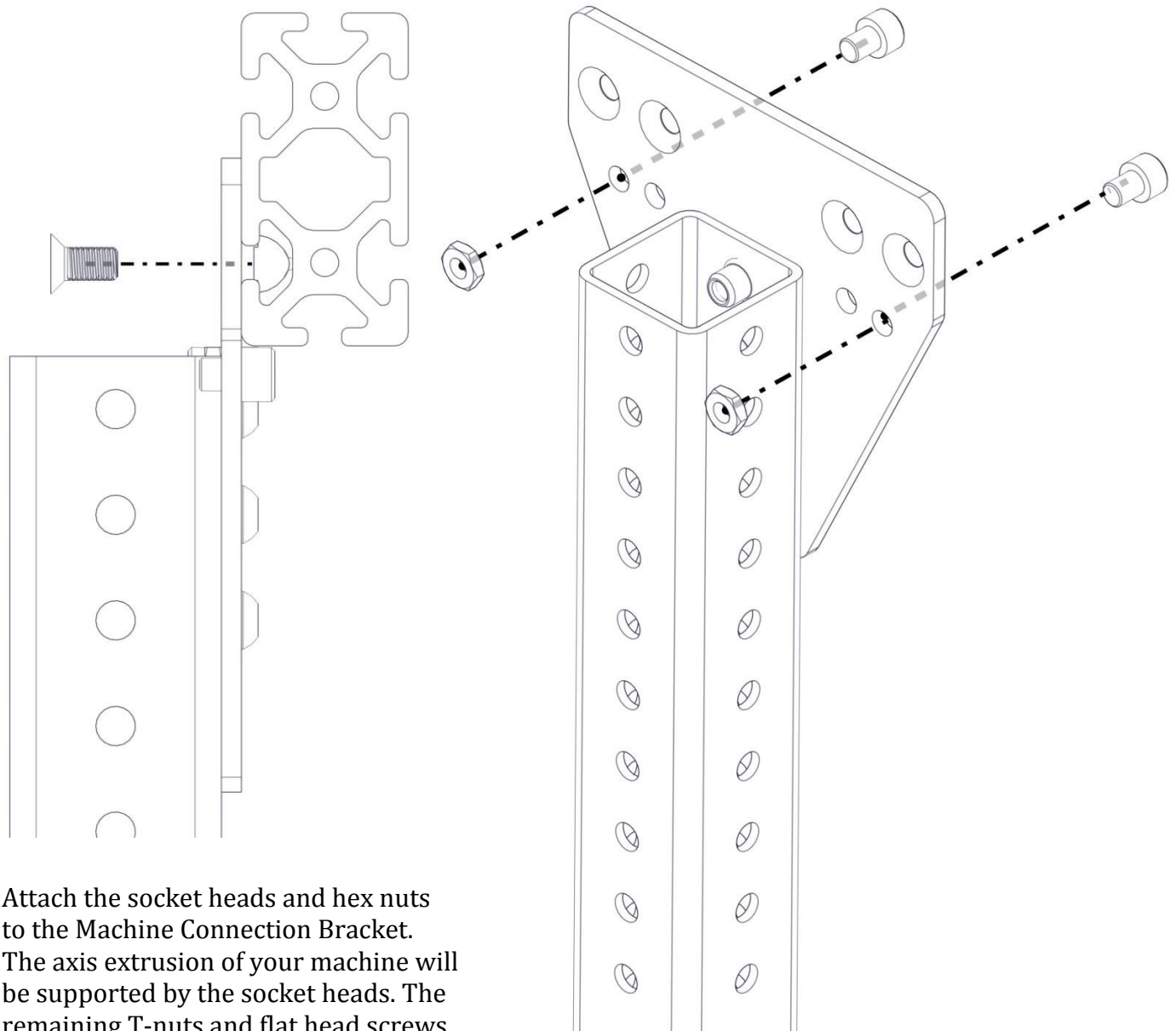


Again, ensure the tubes are flush and tighten the remaining bracket screws.



# CNC Router Parts

## PR04896 Leg Kit Assembly Instructions



Attach the socket heads and hex nuts to the Machine Connection Bracket. The axis extrusion of your machine will be supported by the socket heads. The remaining T-nuts and flat head screws will be used to attach the extrusion.