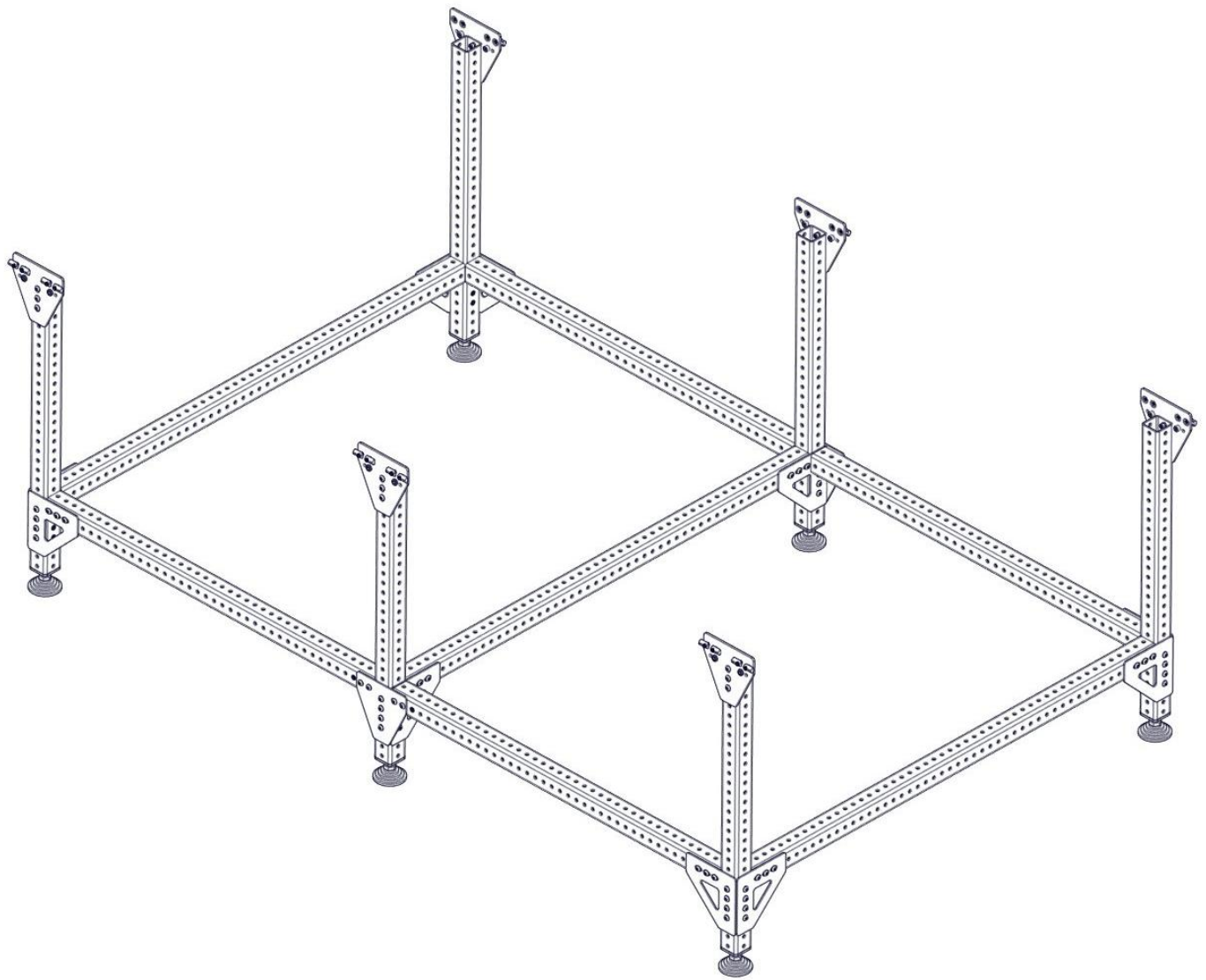


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CRP4896 Leg Kit Assembly Instructions



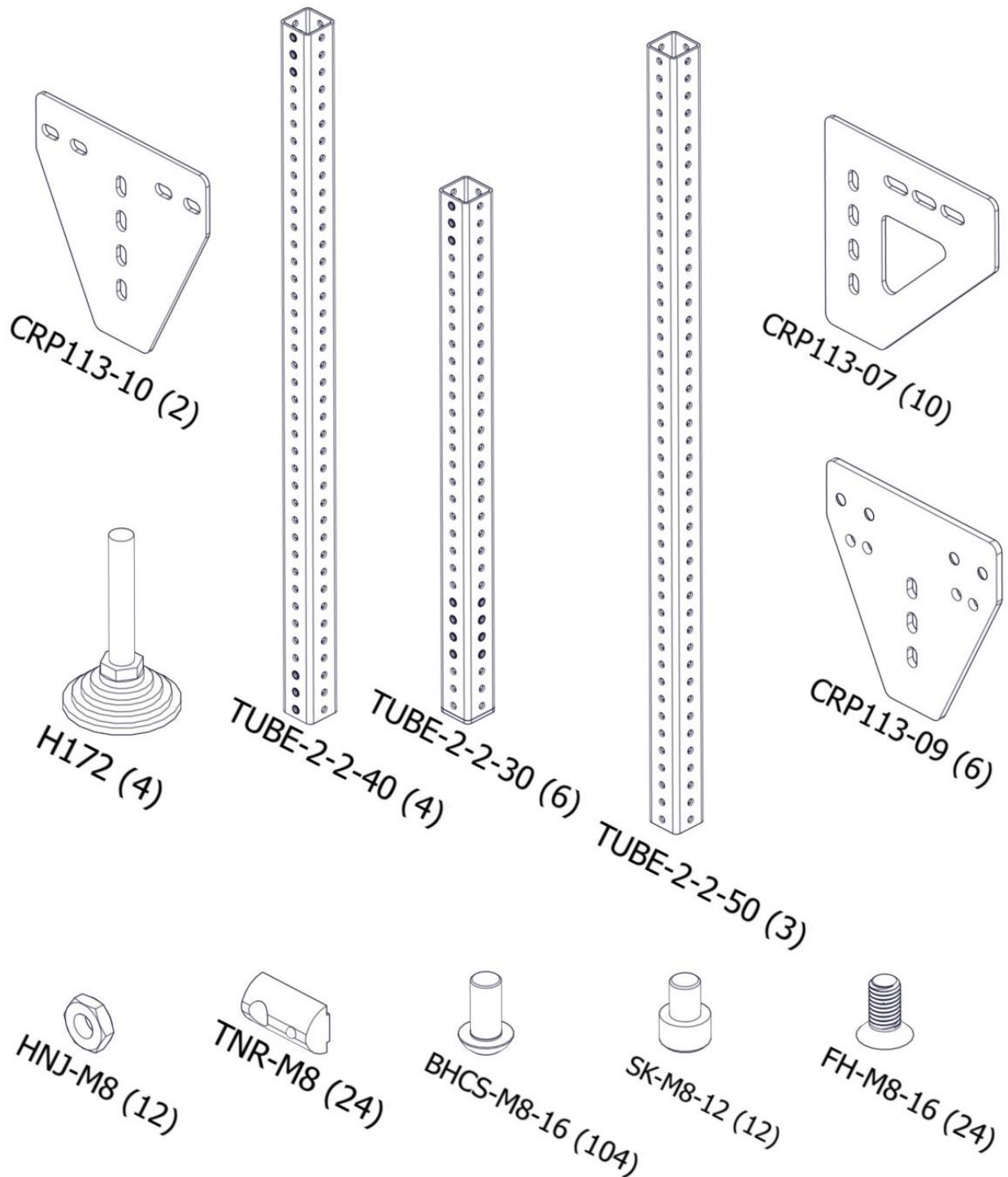
Leg Kit Assembly Instructions
Version 2015Q3.1

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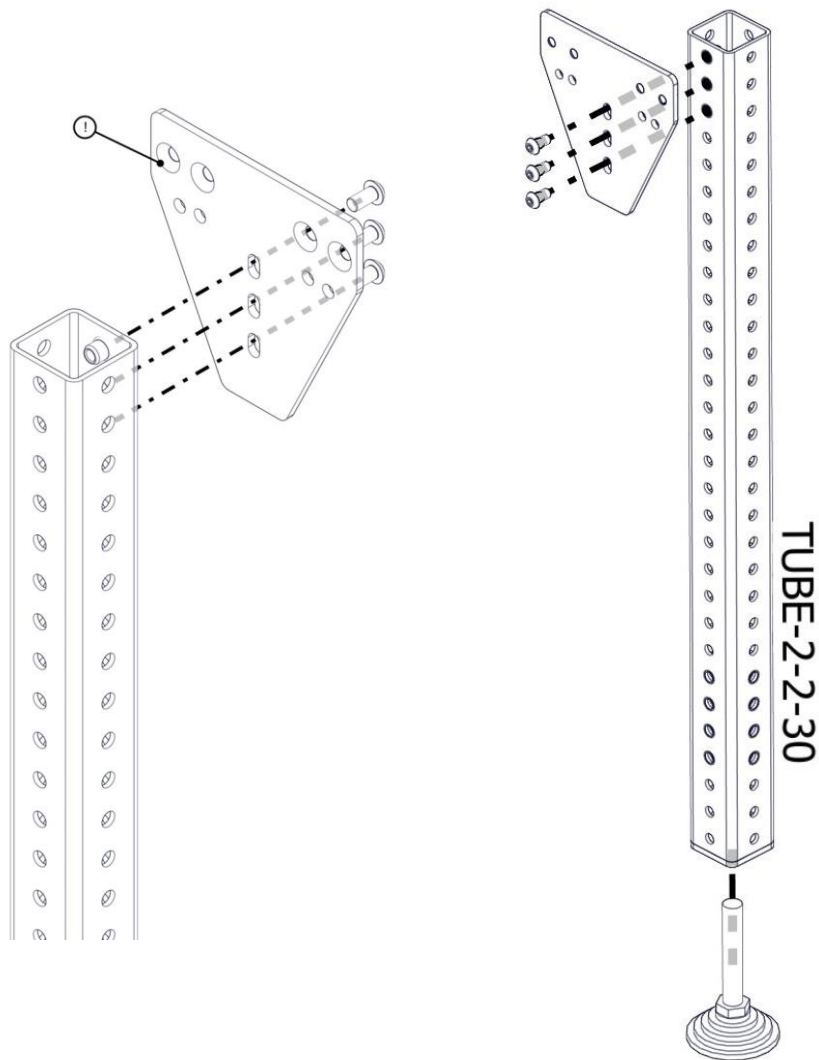
CRP4896 Leg Kit Assembly Instructions

Included Parts:



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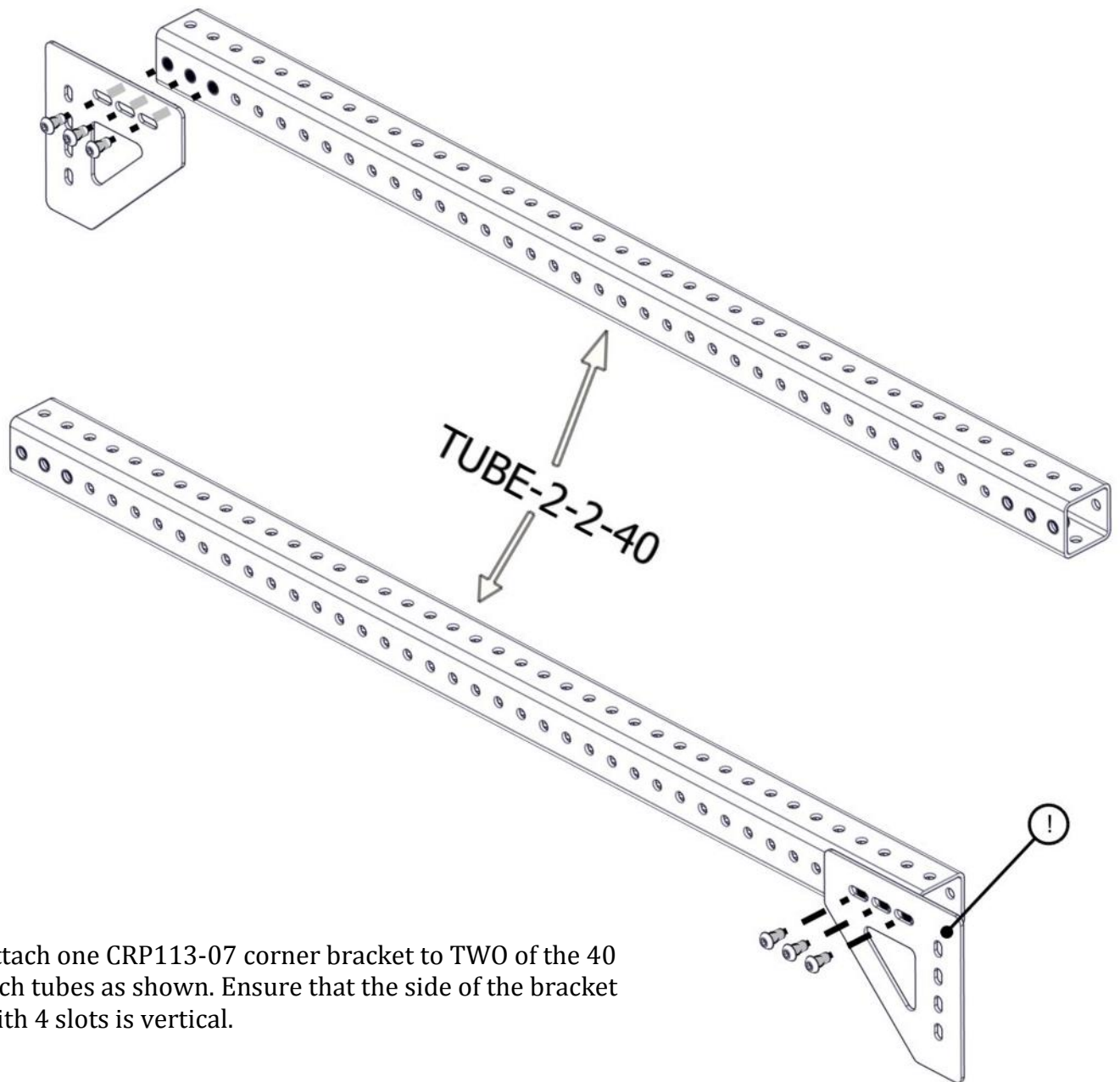
CRP4896 Leg Kit Assembly Instructions



Attach the CRP113-09 Machine Connection Bracket to the top of the 30" steel tubes as shown. Thread the M16 Leveling Feet into the bottom of the tube.

CNC Router Parts

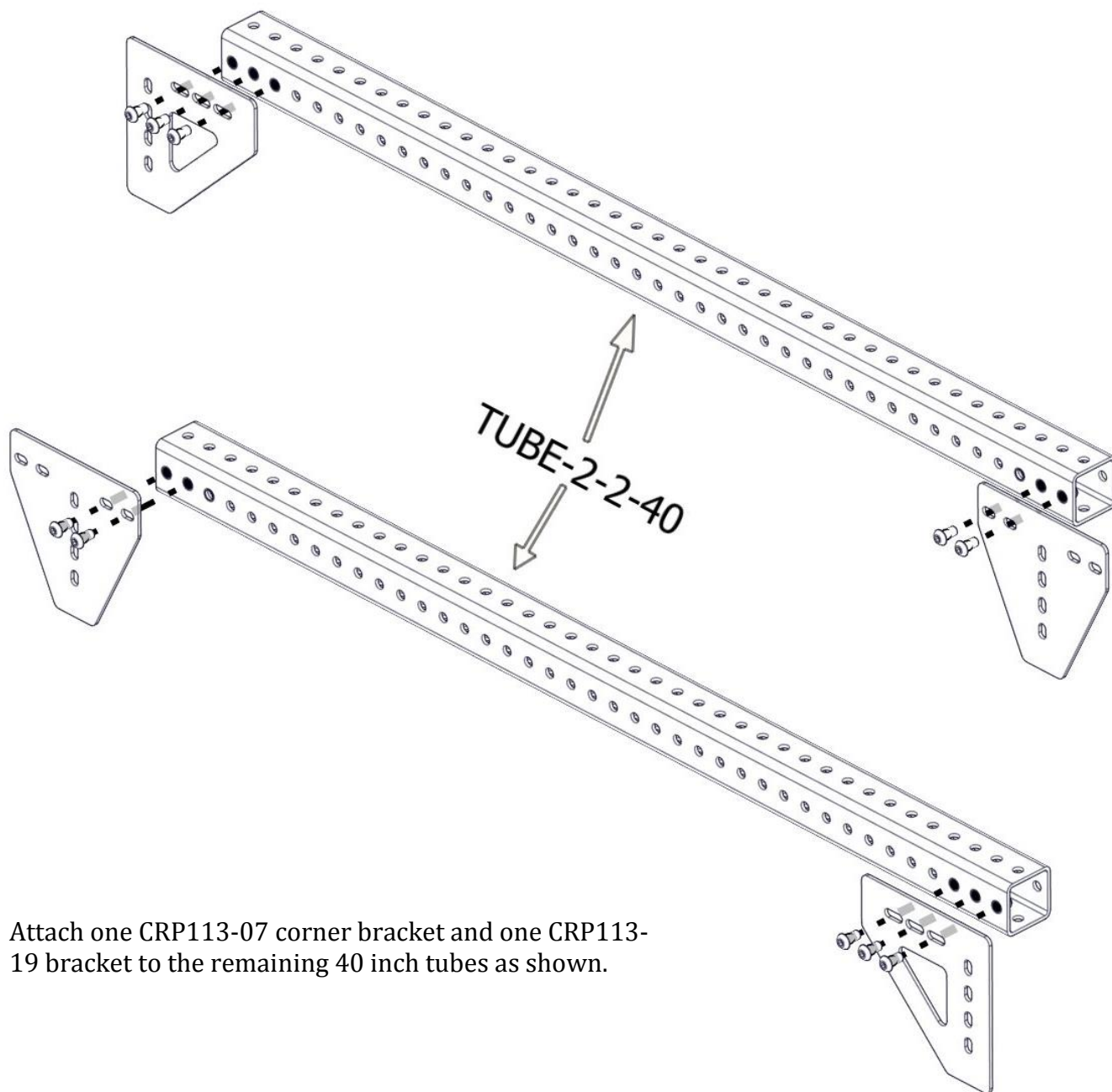
CRP4896 Leg Kit Assembly Instructions



Attach one CRP113-07 corner bracket to TWO of the 40 inch tubes as shown. Ensure that the side of the bracket with 4 slots is vertical.

CNC Router Parts

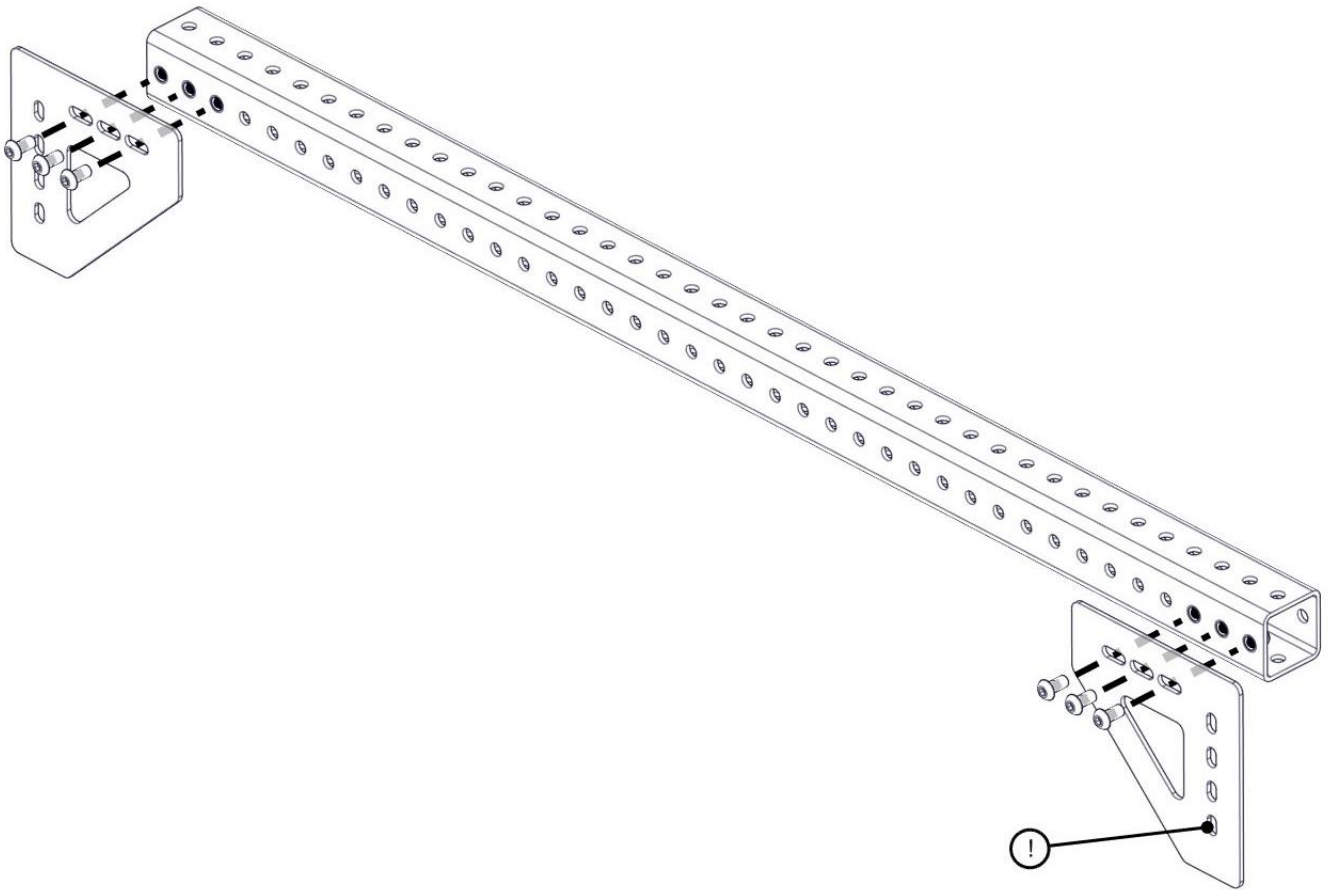
CRP4896 Leg Kit Assembly Instructions



Attach one CRP113-07 corner bracket and one CRP113-19 bracket to the remaining 40 inch tubes as shown.

CNC Router Parts

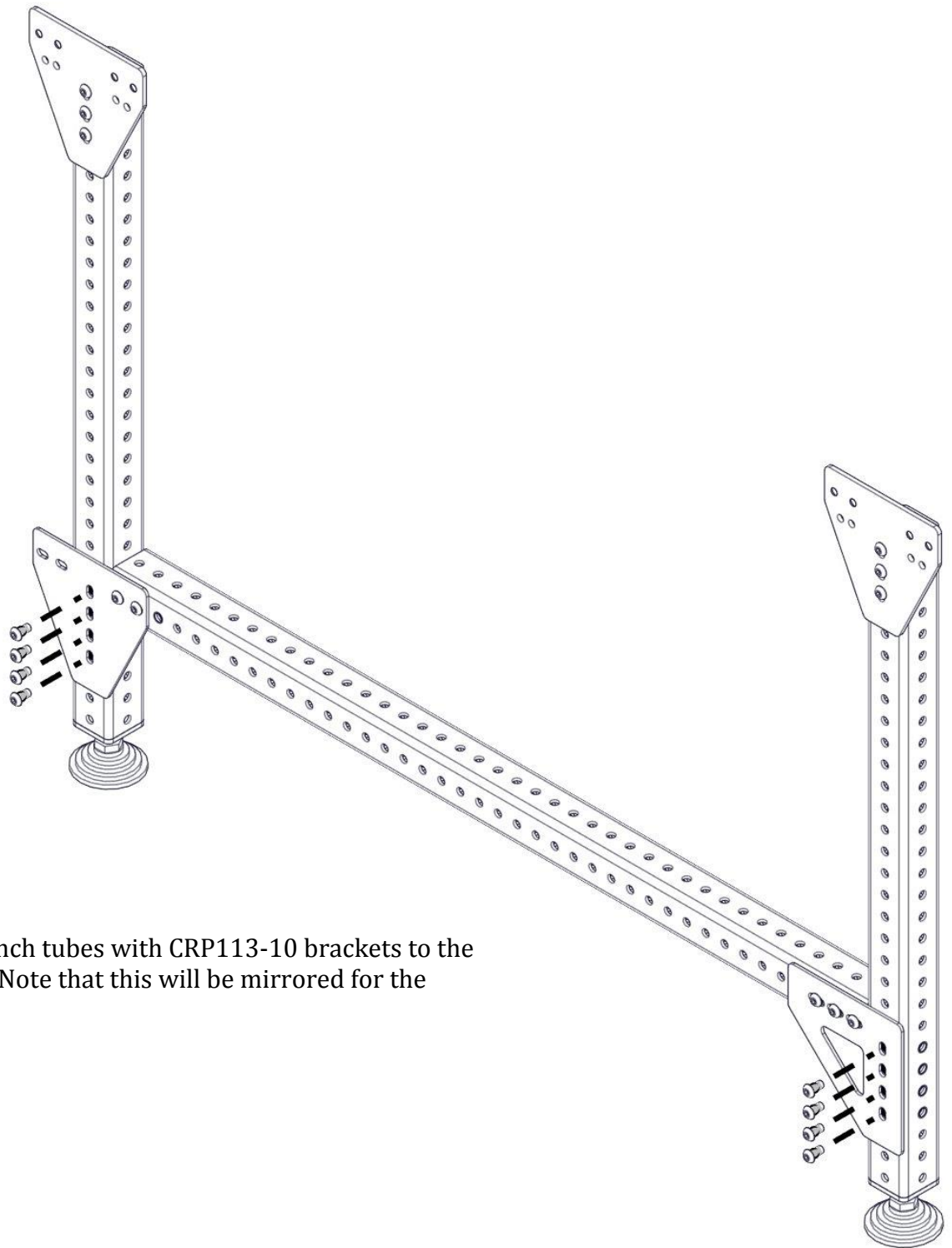
CRP4896 Leg Kit Assembly Instructions



Loosely attach the CRP113-07 Corner Brackets to the remaining tubes.

CNC Router Parts

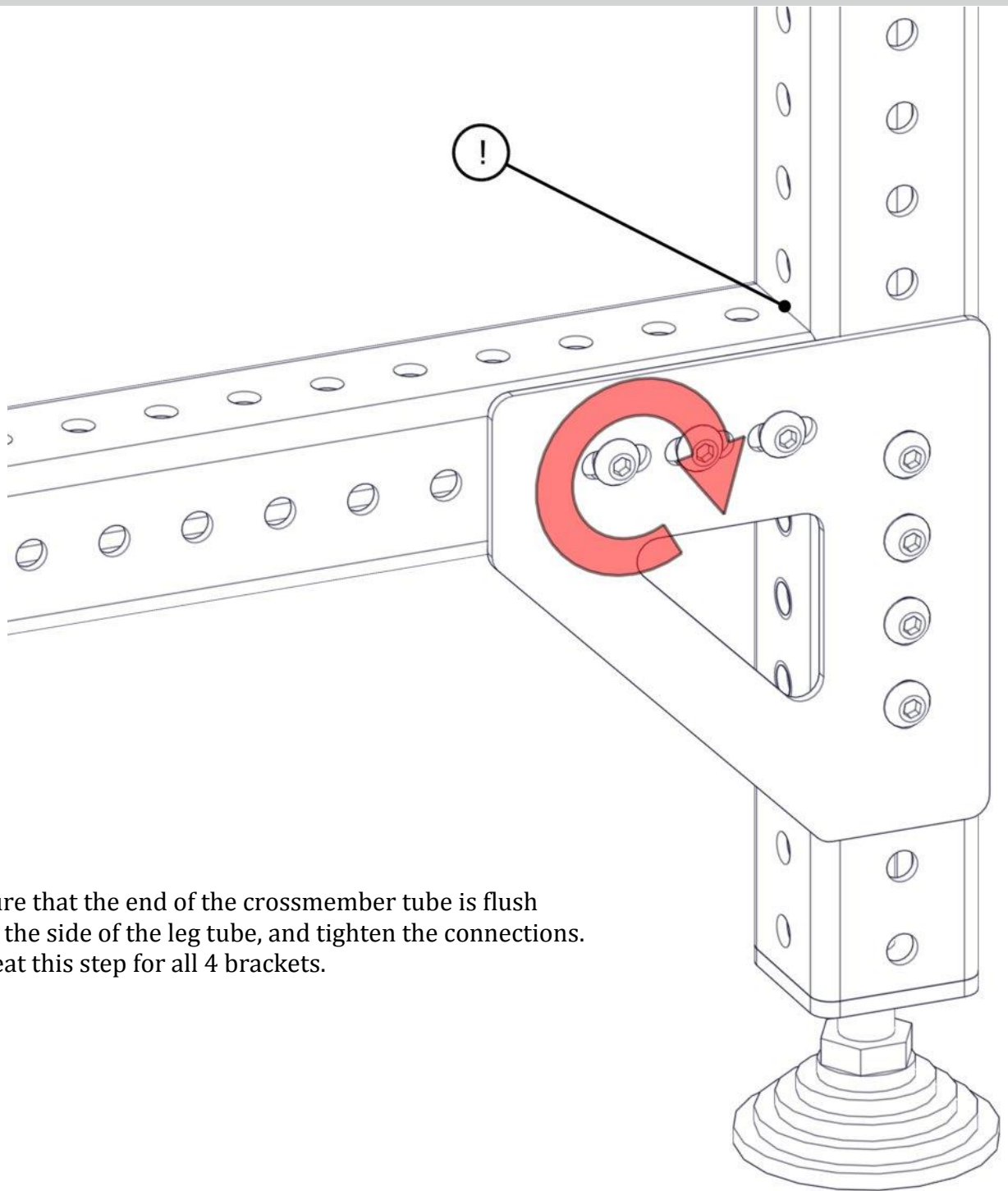
CRP4896 Leg Kit Assembly Instructions



Attach the 40 inch tubes with CRP113-10 brackets to the legs as shown. Note that this will be mirrored for the second set.

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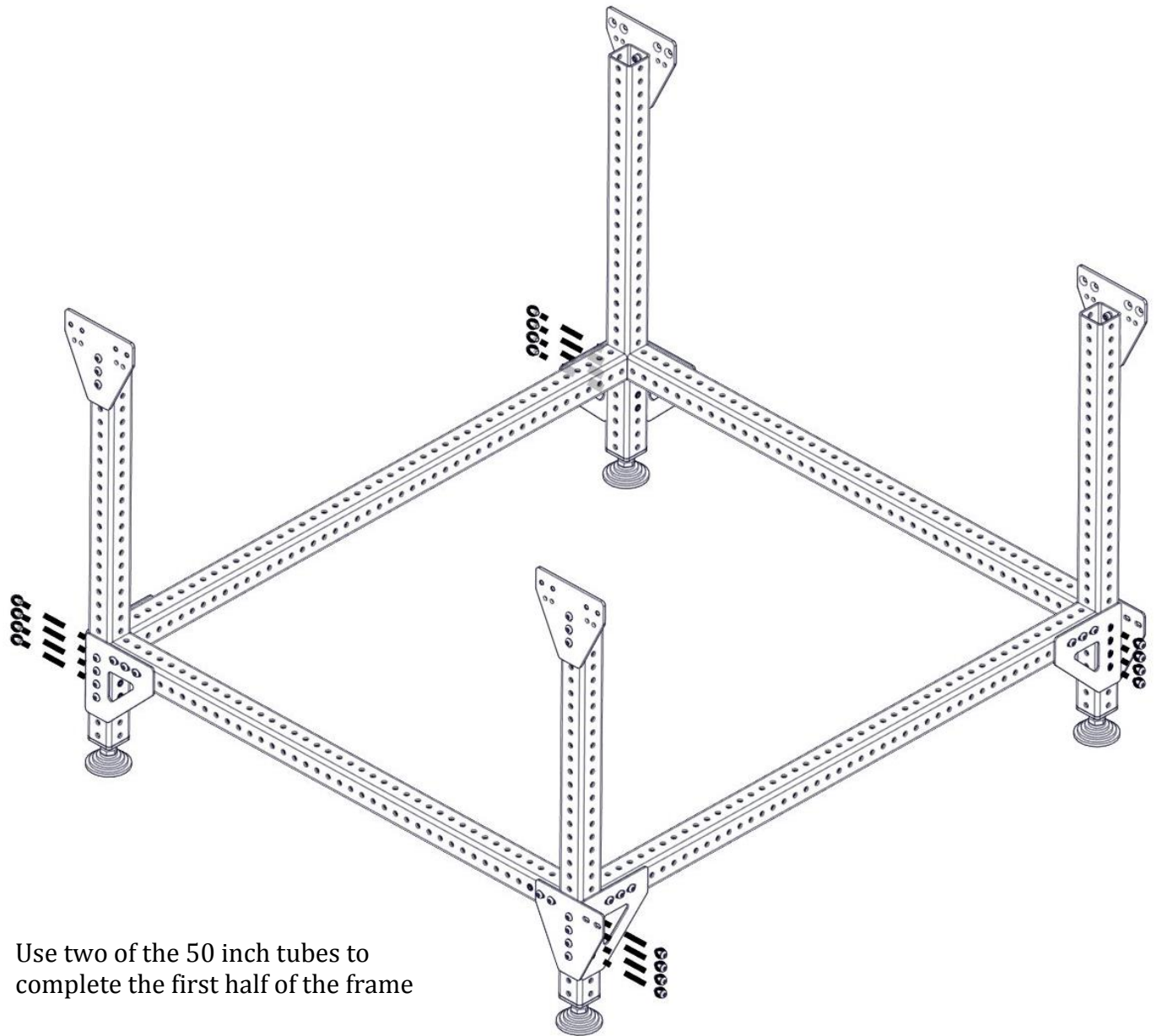
CRP4896 Leg Kit Assembly Instructions



Ensure that the end of the crossmember tube is flush with the side of the leg tube, and tighten the connections. Repeat this step for all 4 brackets.

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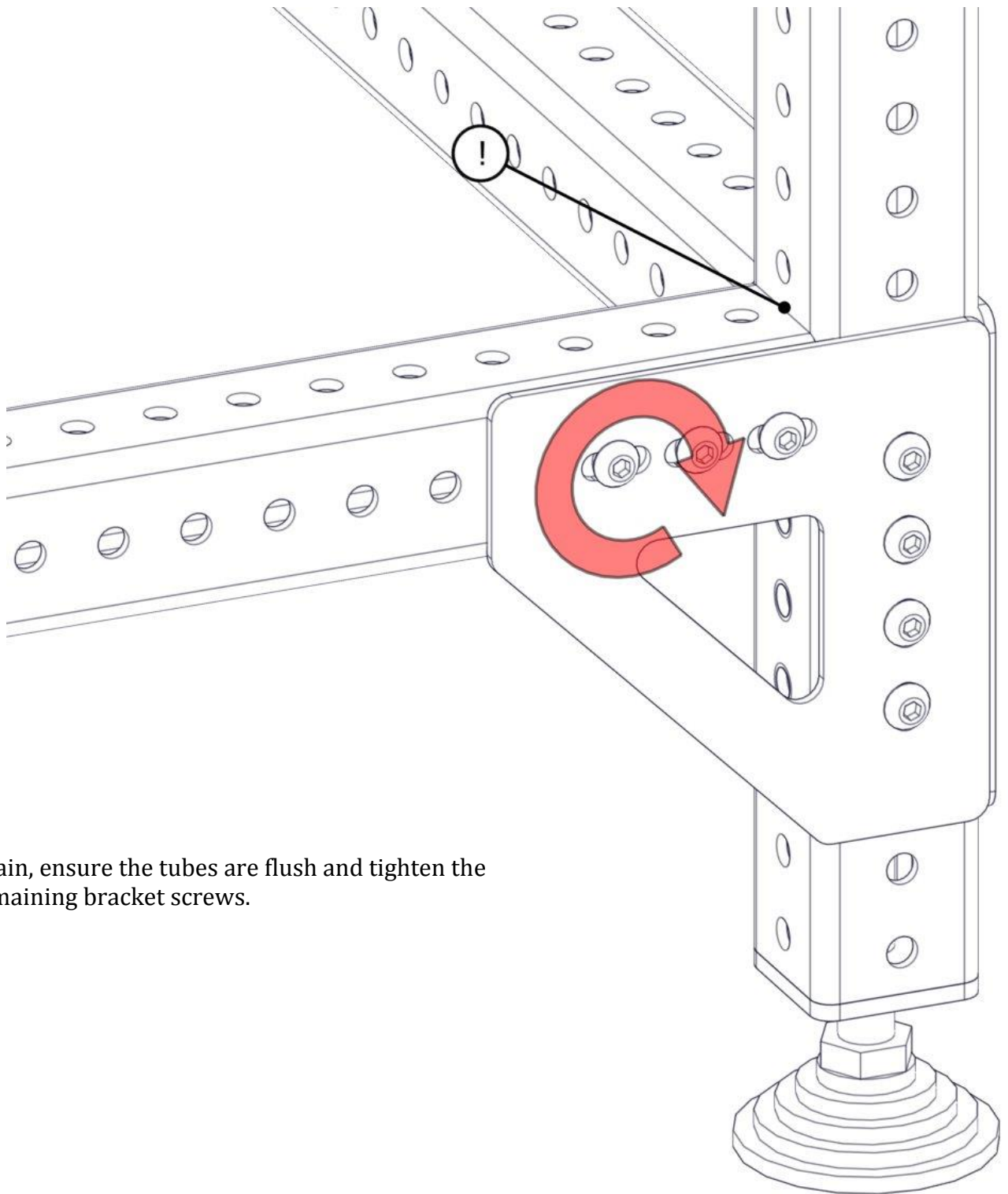
CRP4896 Leg Kit Assembly Instructions



Use two of the 50 inch tubes to complete the first half of the frame

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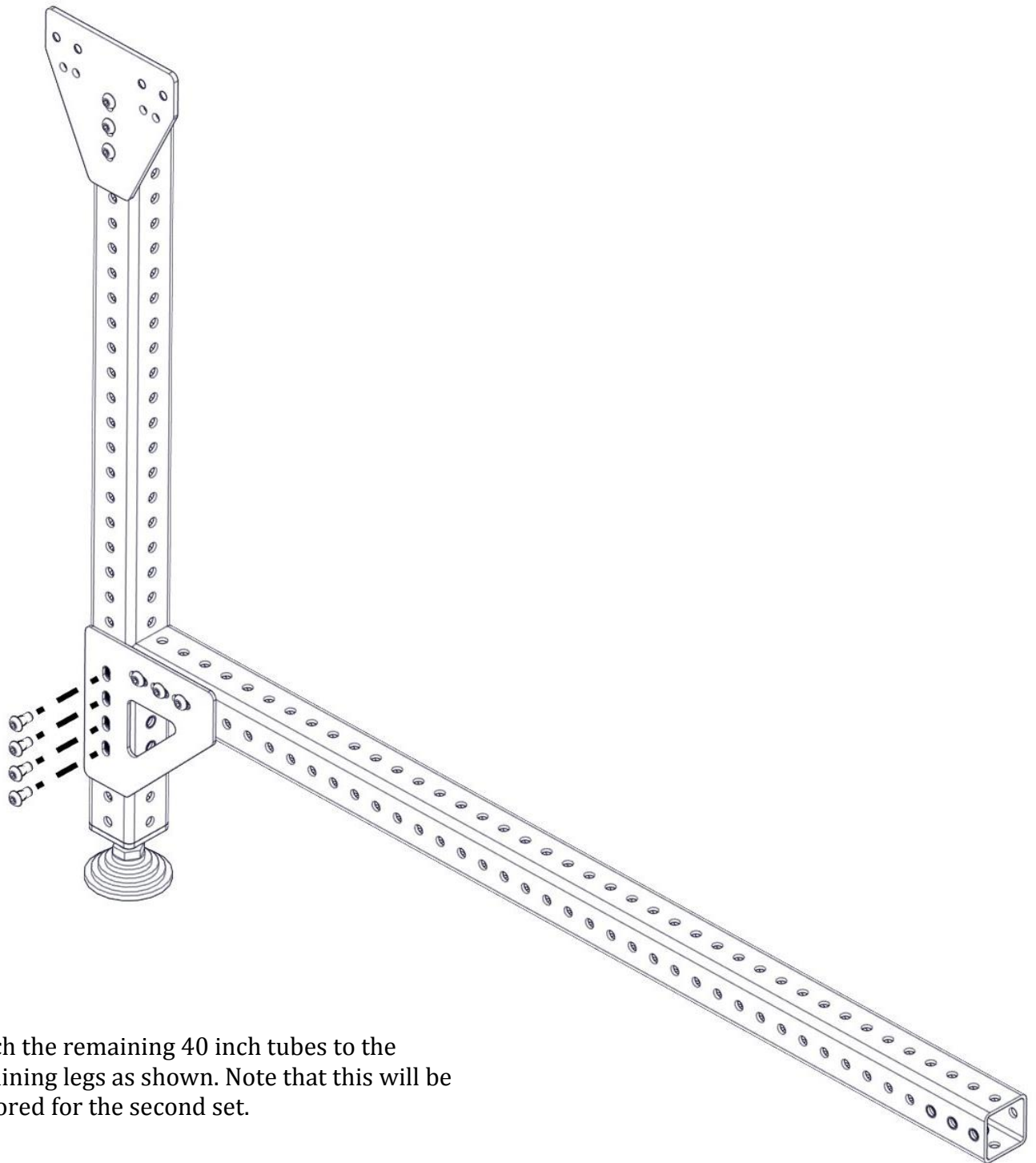
CRP4896 Leg Kit Assembly Instructions



Again, ensure the tubes are flush and tighten the remaining bracket screws.

CNC Router Parts

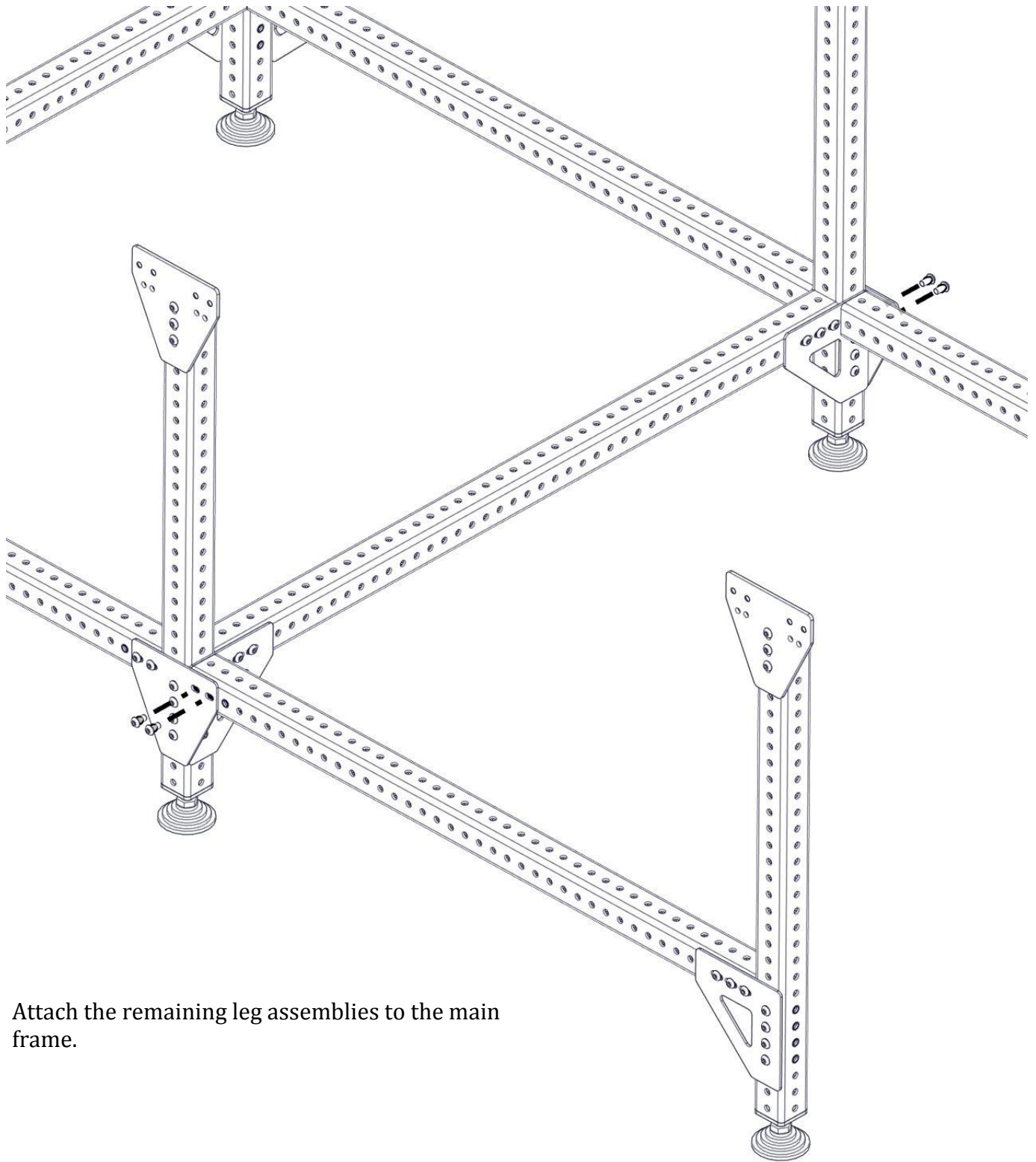
CRP4896 Leg Kit Assembly Instructions



Attach the remaining 40 inch tubes to the remaining legs as shown. Note that this will be mirrored for the second set.

CNC Router Parts

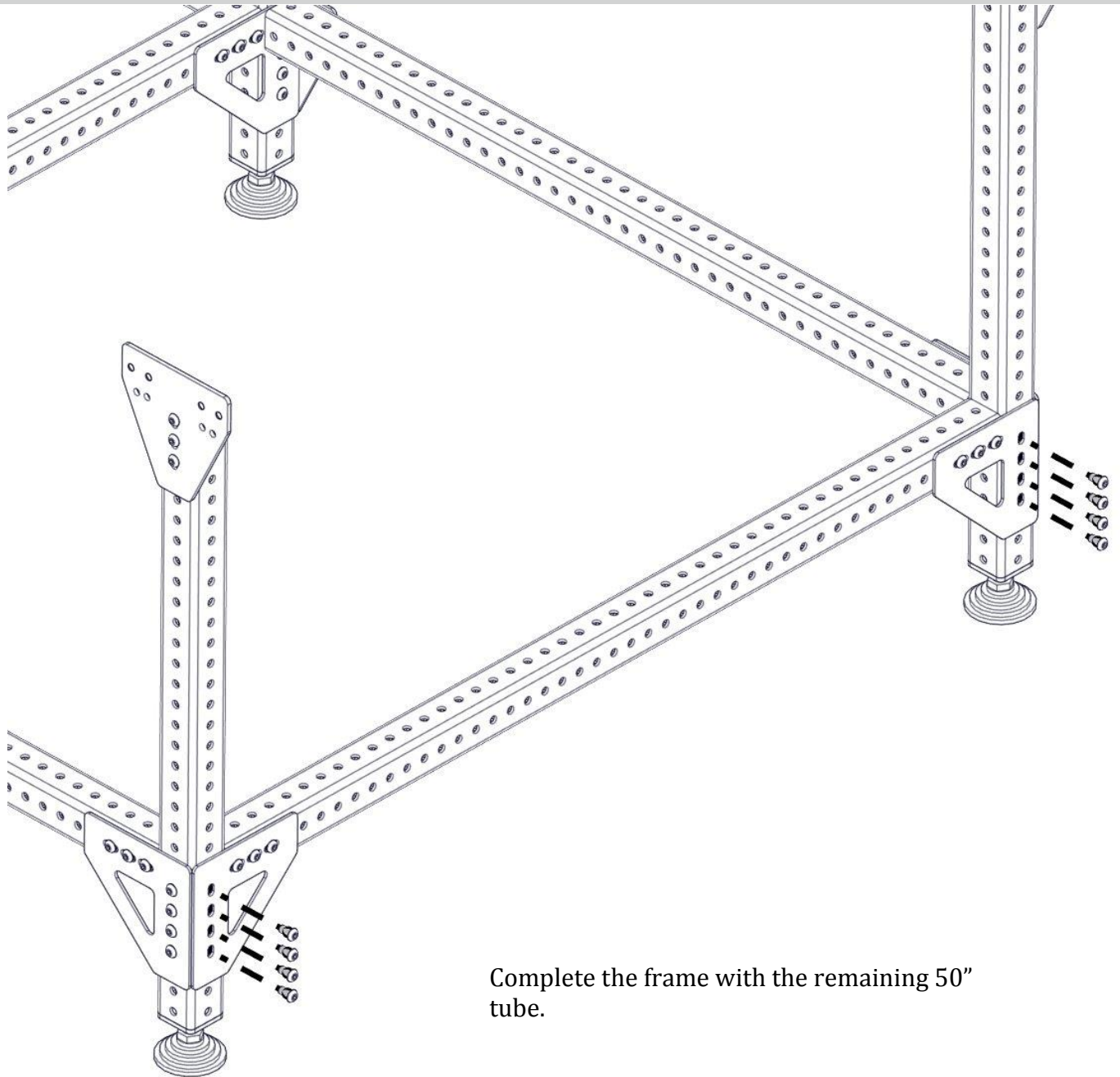
CRP4896 Leg Kit Assembly Instructions



Attach the remaining leg assemblies to the main frame.

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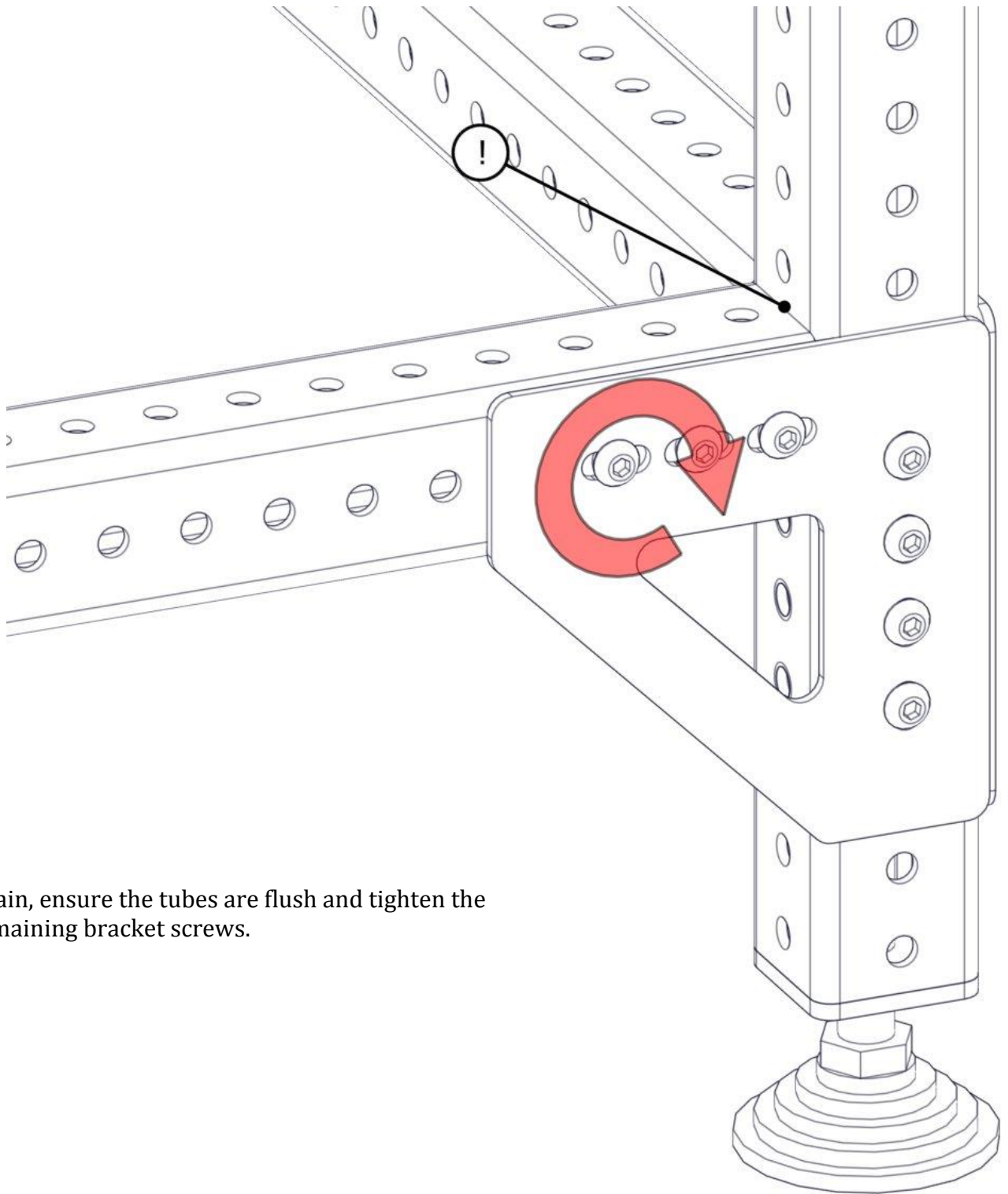
CRP4896 Leg Kit Assembly Instructions



Complete the frame with the remaining 50" tube.

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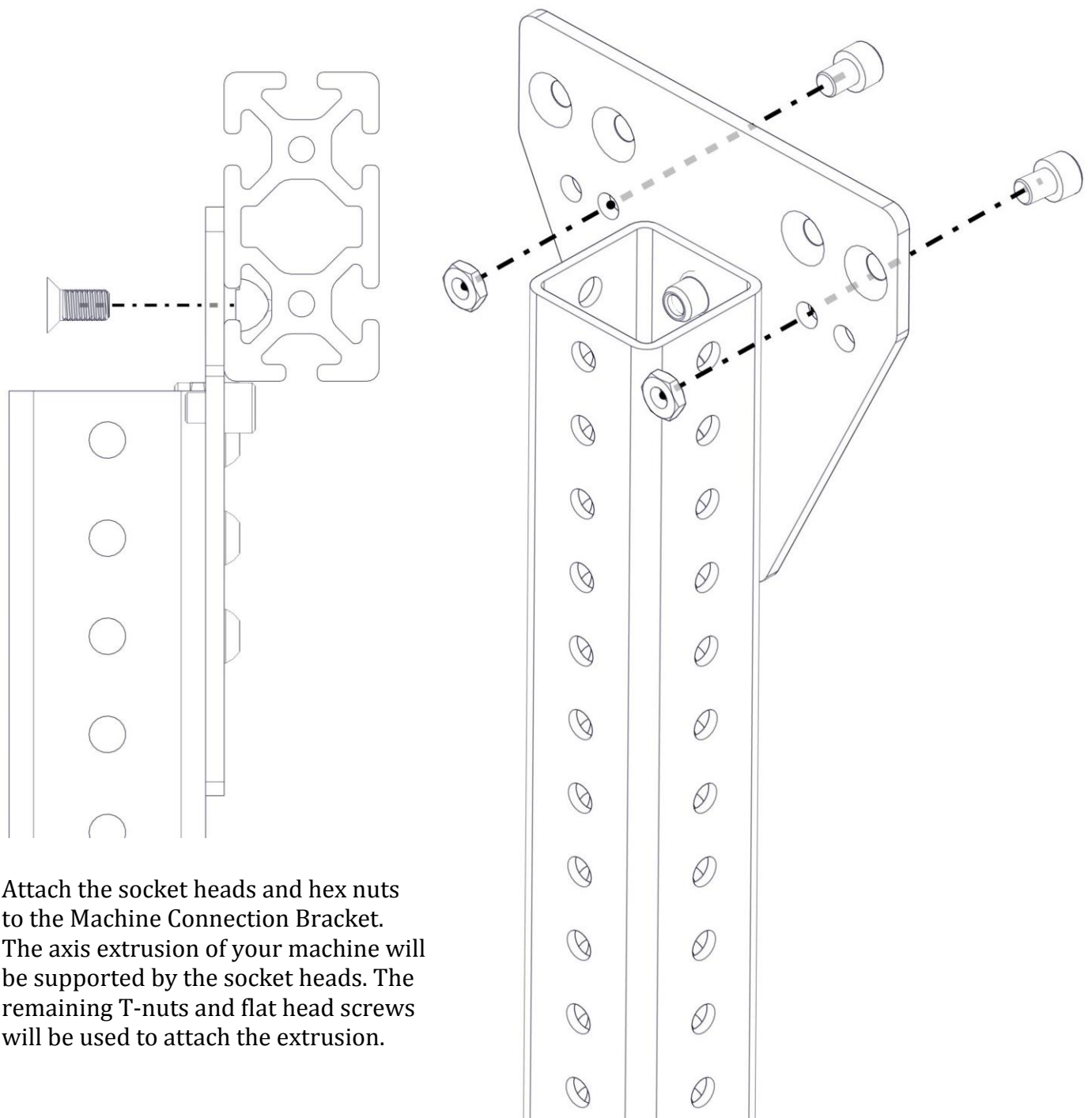
CRP4896 Leg Kit Assembly Instructions



Again, ensure the tubes are flush and tighten the remaining bracket screws.

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CRP4896 Leg Kit Assembly Instructions



Attach the socket heads and hex nuts to the Machine Connection Bracket. The axis extrusion of your machine will be supported by the socket heads. The remaining T-nuts and flat head screws will be used to attach the extrusion.