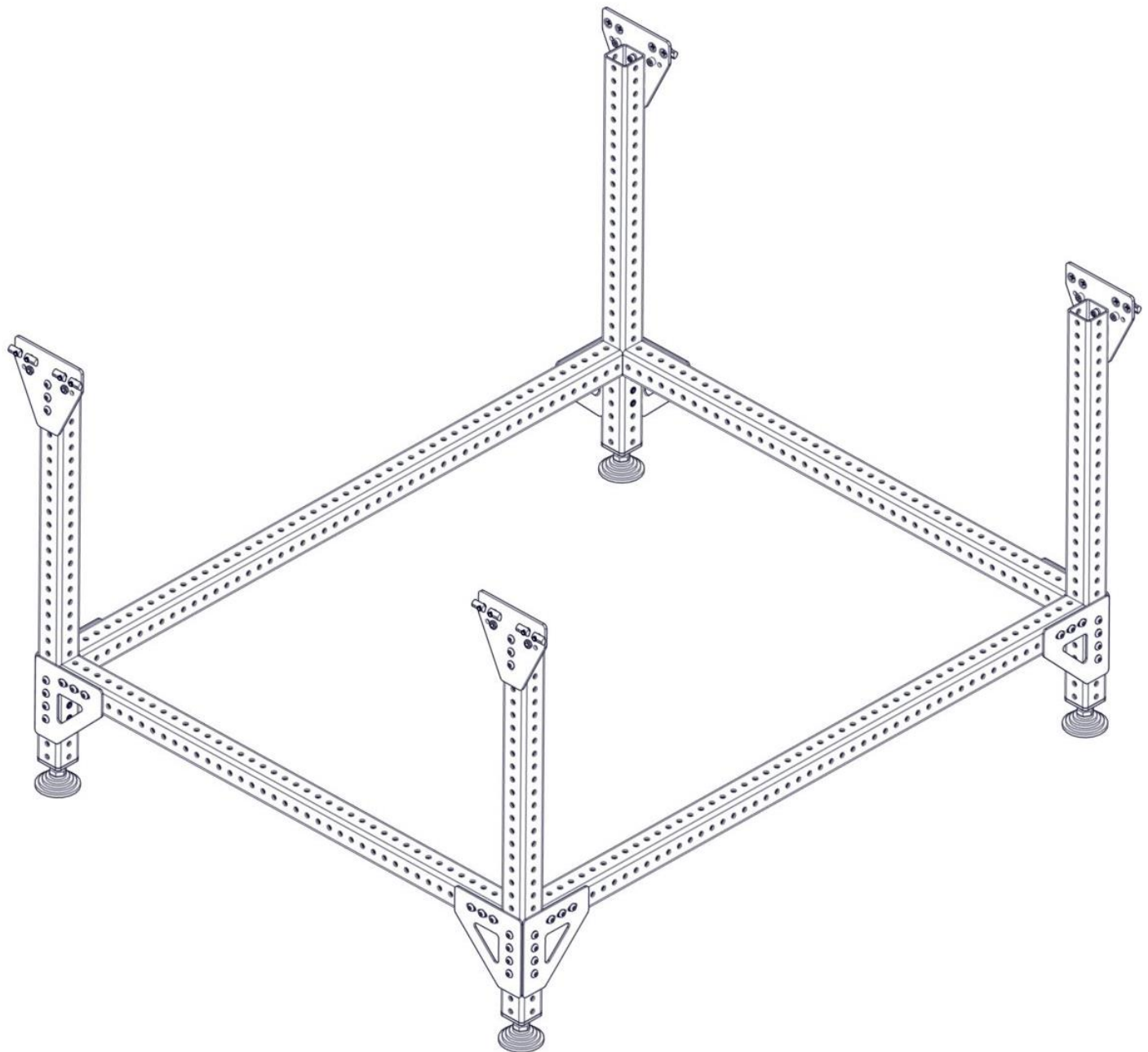


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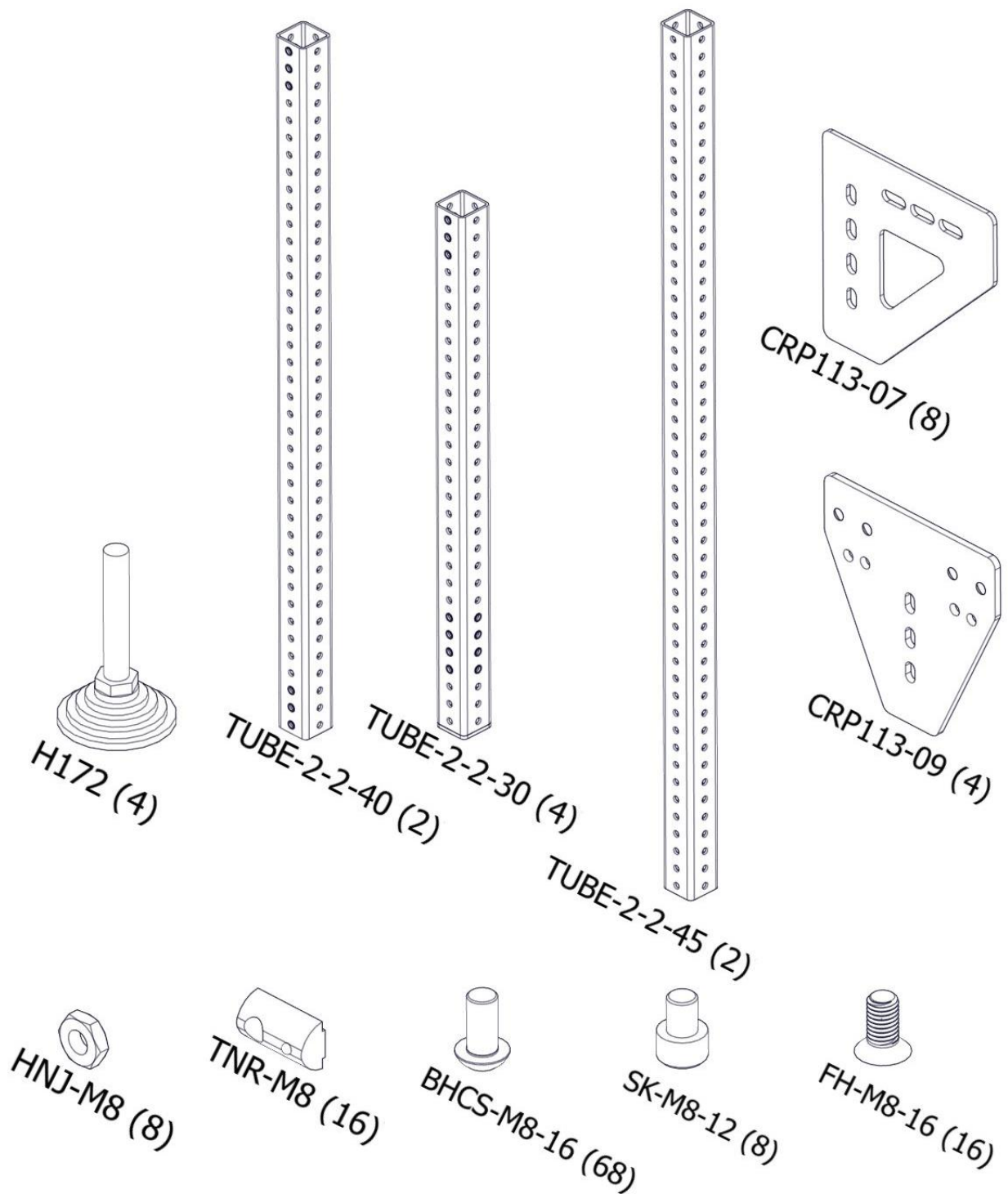
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Included Parts:

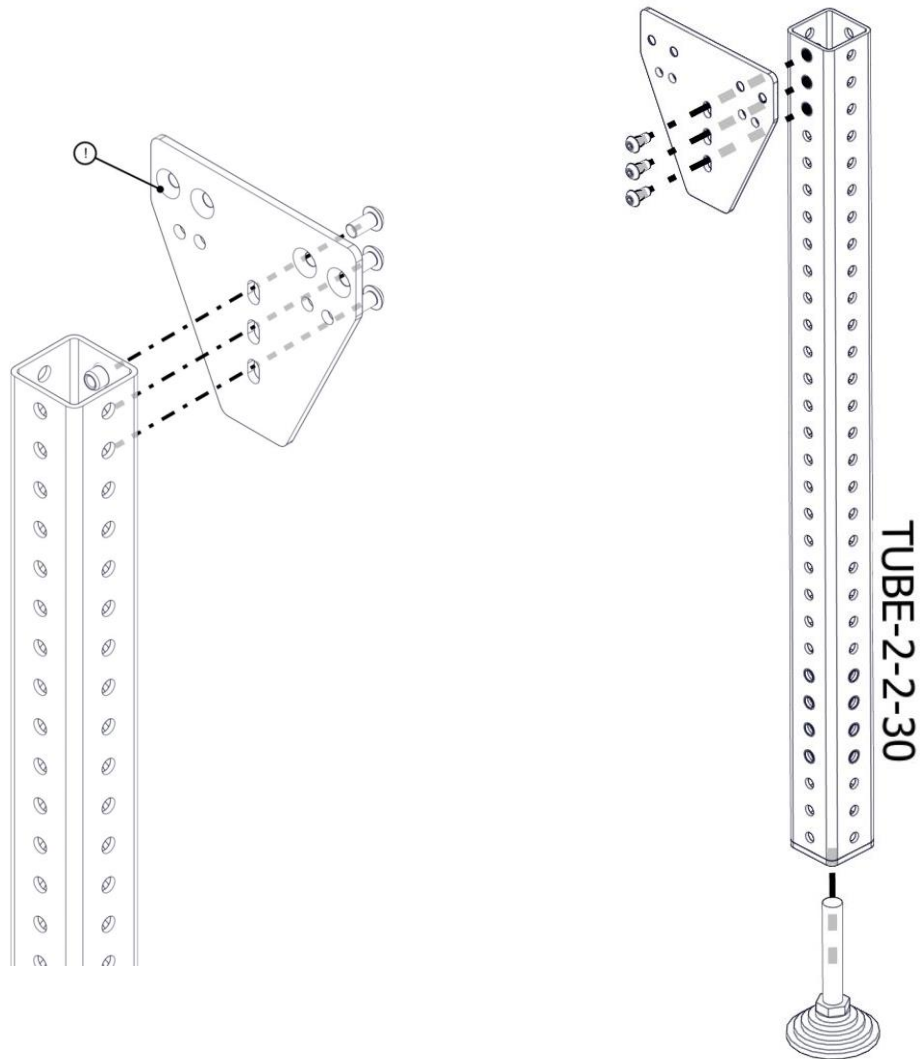


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Attach the CRP113-09 Machine Connection Bracket to the top of the 30" steel tubes as shown. Thread the M16 Leveling Feet into the bottom of the tube.

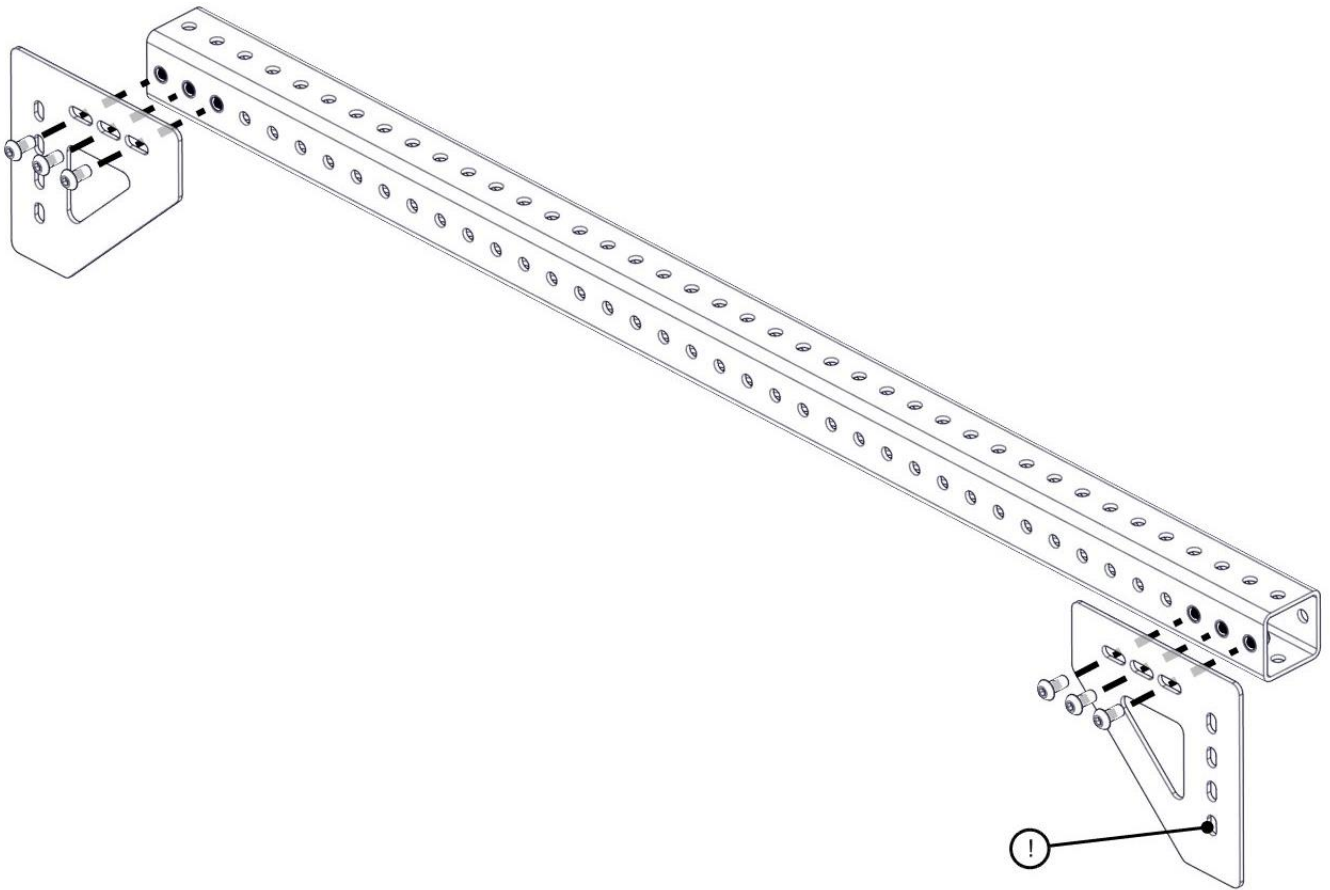


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Loosely attach the CRP113-07 Corner Brackets to the remaining tubes. Ensure the sides of the brackets with 4 slots are vertical.

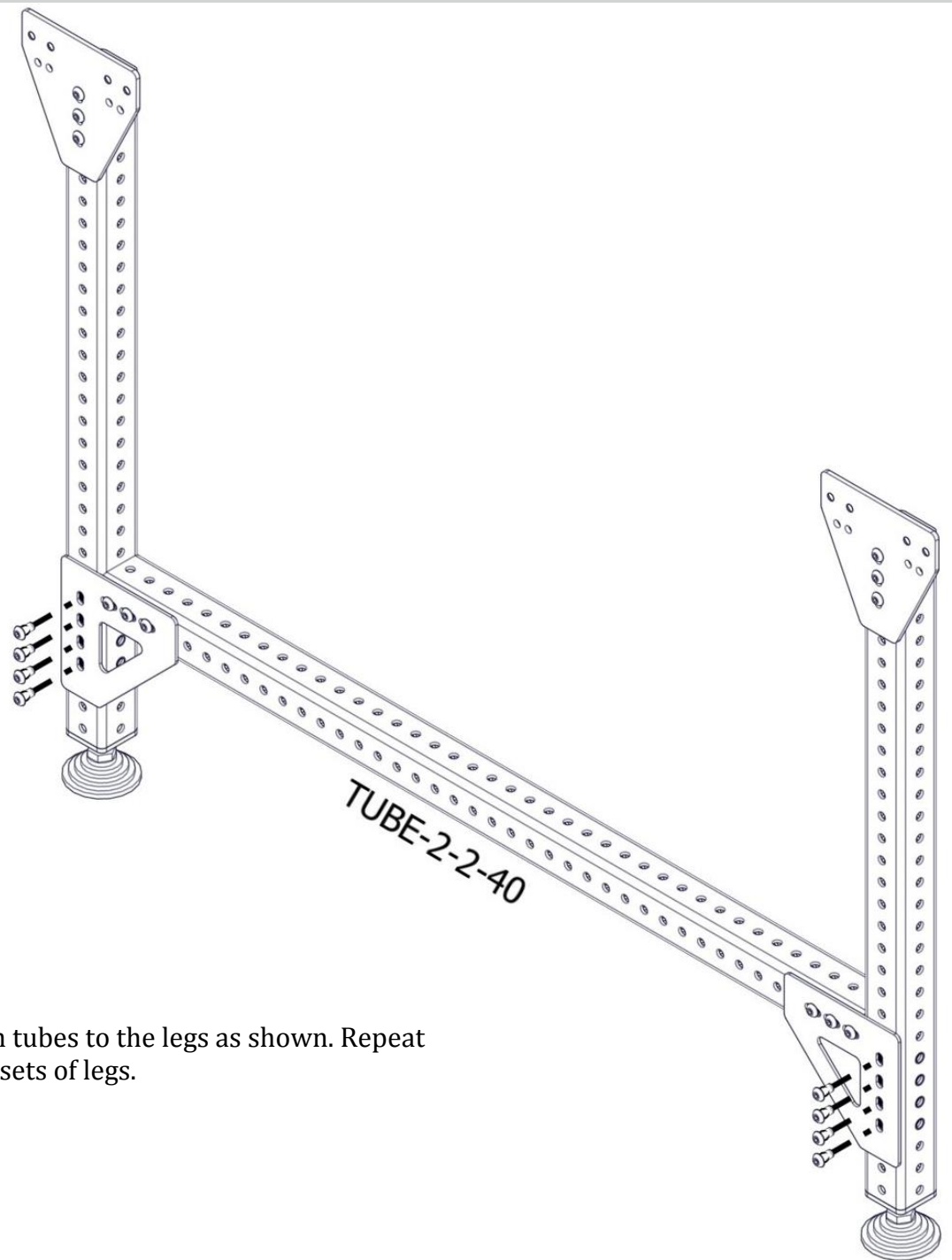


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Attach the 40 inch tubes to the legs as shown. Repeat this step for both sets of legs.

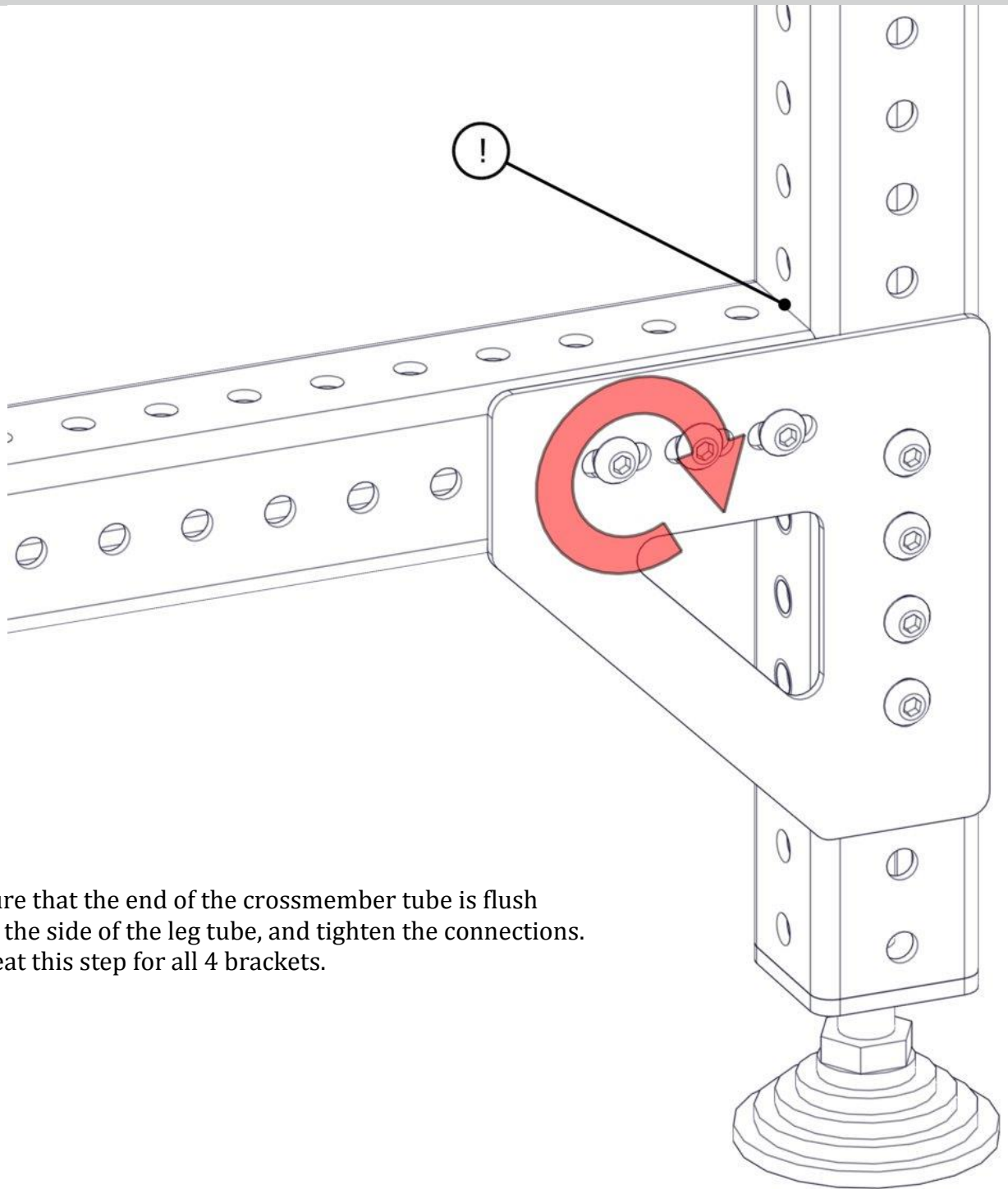


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Ensure that the end of the crossmember tube is flush with the side of the leg tube, and tighten the connections. Repeat this step for all 4 brackets.

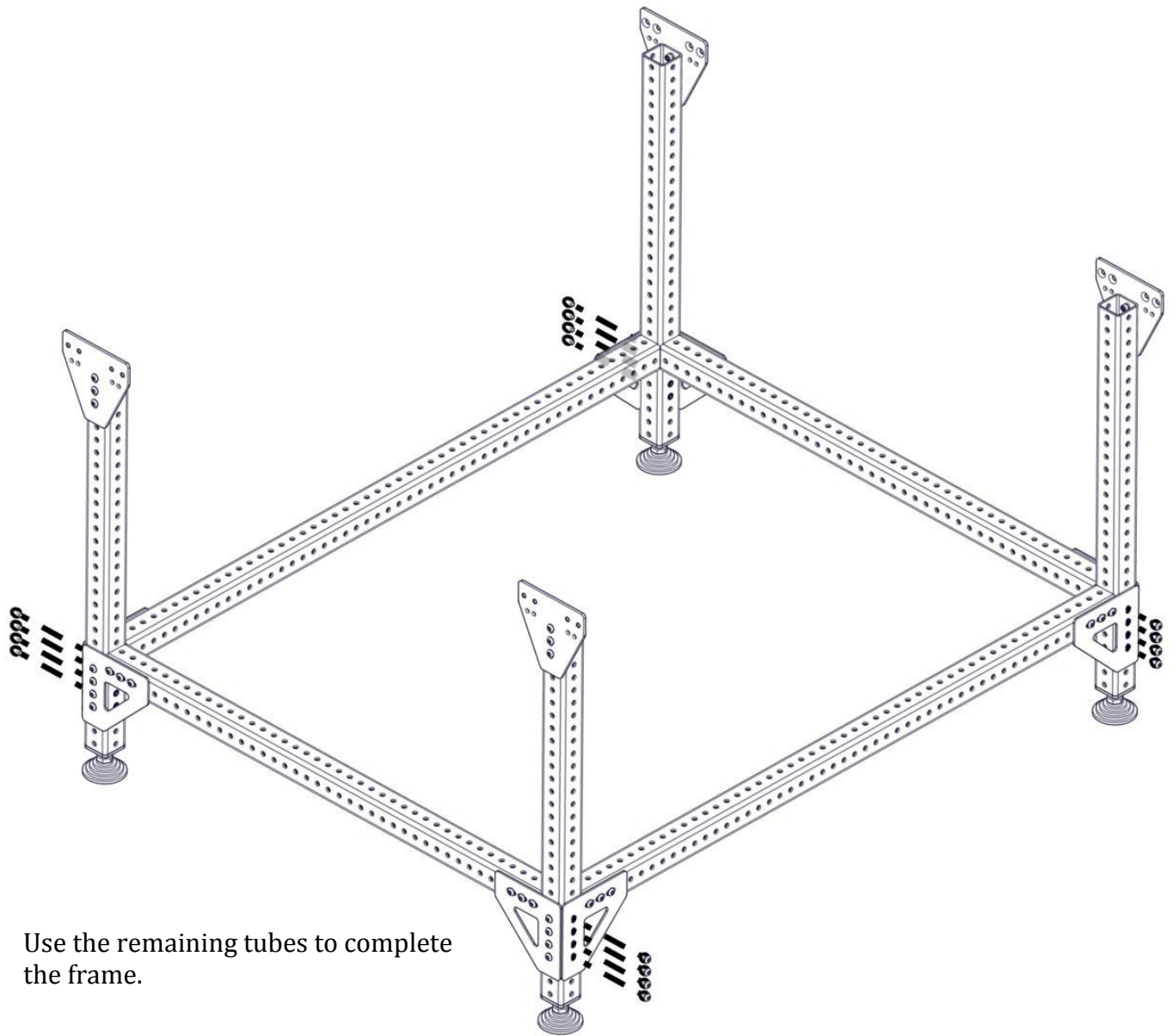


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Use the remaining tubes to complete the frame.

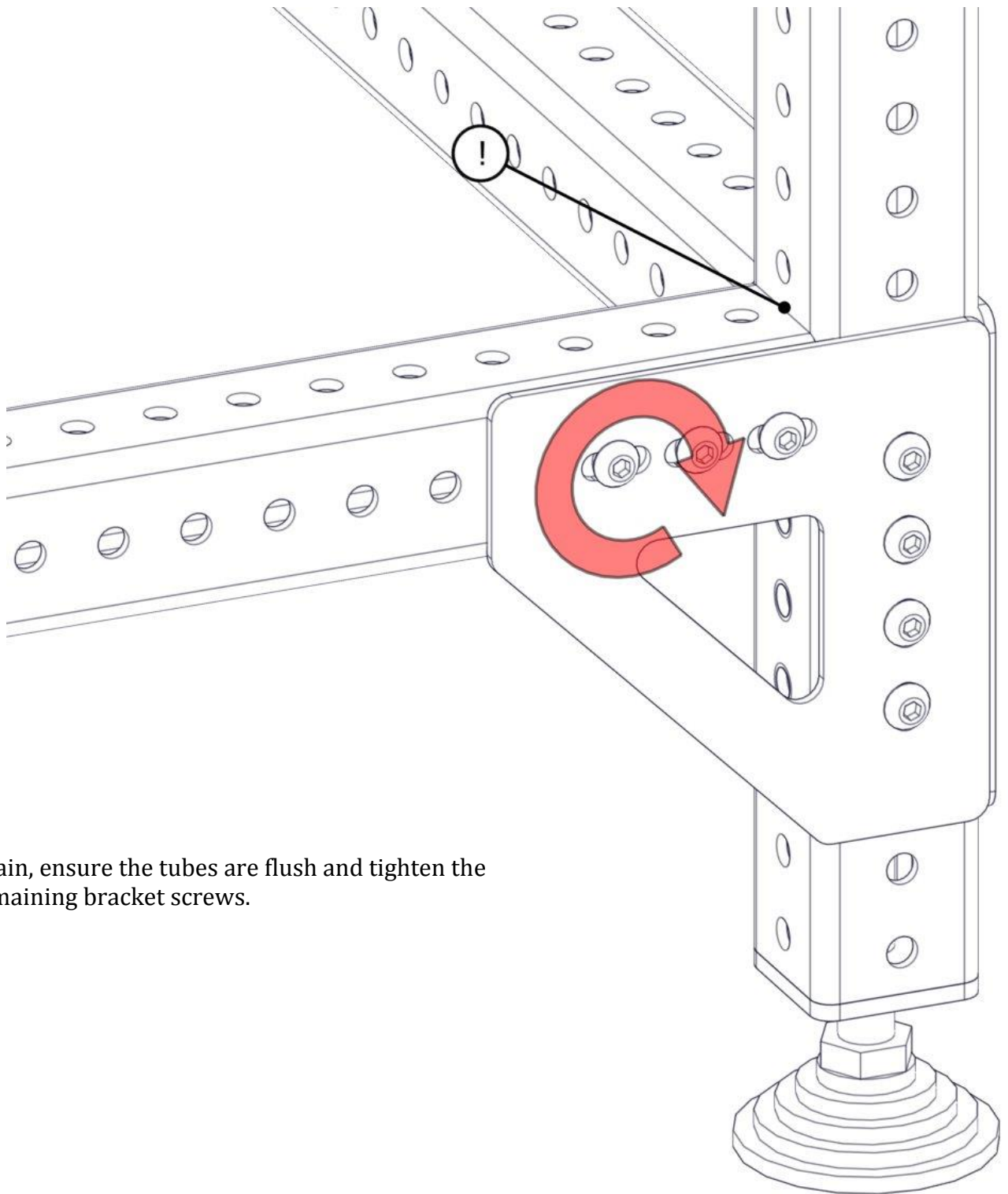


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Again, ensure the tubes are flush and tighten the remaining bracket screws.

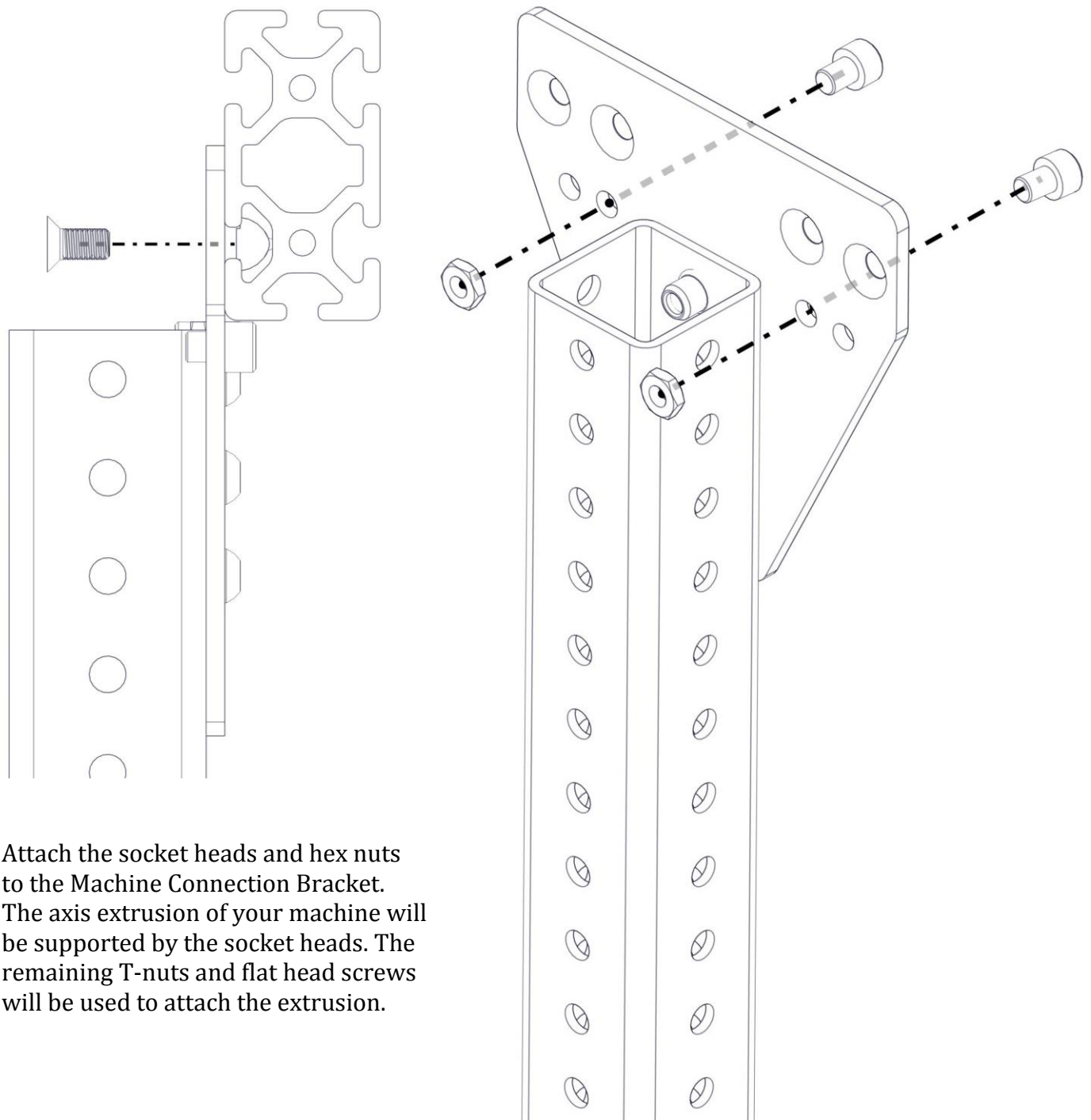


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Attach the socket heads and hex nuts to the Machine Connection Bracket. The axis extrusion of your machine will be supported by the socket heads. The remaining T-nuts and flat head screws will be used to attach the extrusion.



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